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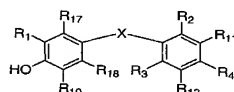
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THYROID RECEPTOR LIGANDS

RELATED APPLICATIONS

This application claims priority benefit under Title 35 § 119(e) of United States Provisional Application No. 60/463,774, filed April 18, 2003, the contents of which are herein incorporated by reference.

FIELD OF THE INVENTION

This invention relates to novel compounds which are thyroid receptor ligands, and to methods of preparing such compounds and to methods for using such compounds such as in the regulation of metabolism.

BACKGROUND OF THE INVENTION

While the extensive role of thyroid hormones in regulating metabolism in humans is well recognized, the discovery and development of new specific drugs for improving the treatment of hyperthyroidism and hypothyroidism has been slow. This has also limited the development of thyroid agonists and antagonists for treatment of other important clinical indications, such as hypercholesterolemia, obesity and cardiac arrhythmias.

Thyroid hormones affect the metabolism of virtually every cell of the body. At normal levels, these hormones maintain body weight, metabolic rate, body temperature and mood, and influence blood levels of serum low density lipoprotein (LDL). Thus, in hypothyroidism there is weight gain, high levels of LDL cholesterol, and depression. In hyperthyroidism, these hormones lead to weight loss, hypermetabolism, lowering of serum LDL levels, cardiac arrhythmias, heart failure, muscle weakness, bone loss in postmenopausal women, and anxiety.

Thyroid hormones are currently used primarily as replacement therapy for patients with hypothyroidism. Therapy with L-thyroxine returns metabolic functions to normal and can easily be monitored with routine serum measurements of levels of thyroid-stimulating hormone (TSH), thyroxine (3,5,3',5'-tetraiodo-L-thyronine, or T₄) and triiodothyronine (3,5,3'-triiodo-L-thyronine, or T₃). However, replacement

therapy, particularly in older individuals, may be restricted by certain detrimental effects from thyroid hormones.

In addition, some effects of thyroid hormones may be therapeutically useful in non-thyroid disorders if adverse effects can be minimized or eliminated. These
5 potentially useful influences include weight reduction, lowering of serum LDL levels, amelioration of depression and stimulation of bone formation. Prior attempts to utilize thyroid hormones pharmacologically to treat these disorders have been limited by manifestations of hyperthyroidism, and in particular by cardiovascular toxicity.

Furthermore, useful thyroid agonist drugs should minimize the potential for
10 undesired consequences due to locally induced hypothyroidism, i.e. sub-normal levels of thyroid hormone activity in certain tissues or organs. This can arise because increased circulating thyroid hormone agonist concentrations may cause the pituitary to suppress the secretion of thyroid stimulating hormone (TSH), thereby reducing thyroid hormone synthesis by the thyroid gland (negative feedback control). Since
15 endogenous thyroid hormone levels are reduced, localized hypothyroidism can result wherever the administered thyroid agonist drug fails to compensate for the reduction in endogenous hormone levels in specific tissues. For example, if the thyroid agonist drug does not penetrate the blood-brain barrier, the effects of TSH suppression can lead to CNS hypothyroidism and associated risks such as depression.

20 Development of specific and selective thyroid hormone receptor ligands, particularly agonists of the thyroid hormone receptor could lead to specific therapies for these common disorders, while avoiding the cardiovascular and other toxicity of native thyroid hormones. Tissue-selective thyroid hormone agonists may be obtained by selective tissue uptake or extrusion, topical or local delivery, targeting to cells
25 through other ligands attached to the agonist and targeting receptor subtypes. Tissue selectivity can also be achieved by selective regulation of thyroid hormone responsive genes in a tissue specific manner.

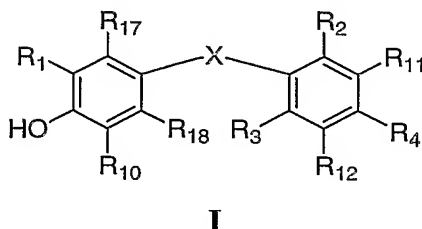
Accordingly, the discovery of compounds that are thyroid hormone receptor ligands, particularly selective agonists of the thyroid hormone receptor, may
30 demonstrate a utility for the treatment or prevention of diseases or disorders associated with thyroid hormone activity, for example: (1) replacement therapy in elderly subjects with hypothyroidism who are at risk for cardiovascular complications;

(2) replacement therapy in elderly subjects with subclinical hypothyroidism who are at risk for cardiovascular complications; (3) obesity; (4) hypercholesterolemia due to elevations of plasma LDL levels; (5) depression; and (6) osteoporosis in combination with a bone resorption inhibitor.

SUMMARY OF THE INVENTION

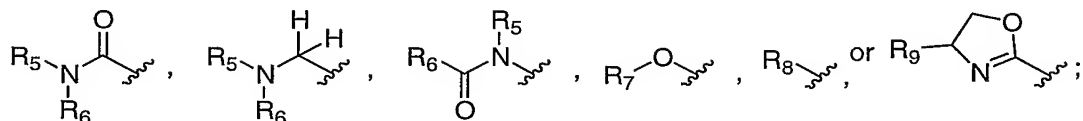
In accordance with the illustrative embodiments and demonstrating features of the present invention, compounds are provided which are thyroid receptor ligands, and have the general formula I

5



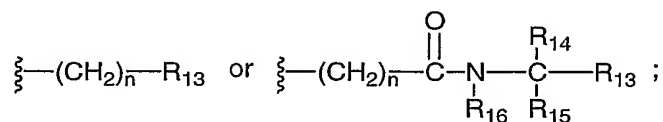
wherein:

10 R1 is



15 R2 and R3 are the same or different and are hydrogen, halogen, alkyl of 1 to 4 carbons or cycloalkyl of 3 to 5 carbons, provided that at least one of R2 and R3 is other than hydrogen;

 R4 is



20 R5 and R6 are the same or different and are selected from hydrogen, aryl, heteroaryl, alkyl, cycloalkyl, aralkyl or heteroaralkyl.

 R7 is aryl, heteroaryl, alkyl, aralkyl, or heteroaralkyl;

 R8 is aryl, heteroaryl, or cycloalkyl;

 R9 is R7 or hydrogen;

25 R10 is hydrogen, halogen, cyano or alkyl;

R11 and R12 are each independently selected from the group consisting of hydrogen, halogen, alkoxy, hydroxy, cyano, and alkyl;

R13 is carboxylic acid (COOH) or esters thereof, phosphonic and phosphinic acid or esters thereof, sulfonic acid, tetrazole, hydroxamic acid, thiazolidinedione, acylsulfonamide, or other carboxylic acid surrogates known in the art;

R14 and R15 may be the same or different and are selected from hydrogen and alkyl, or R14 and R15 may be joined together forming a chain of 2 to 5 methylene groups $[-(\text{CH}_2)_m-]$, $m = 2, 3, 4$ or 5 , thus forming 3- to 6-membered cycloalkyl rings;

R16 is hydrogen or alkyl of 1 to 4 carbons;

R17 and R18 are the same or different and selected from hydrogen, halogen and alkyl;

n is 0 or an integer from 1 to 4; and

X is oxygen (-O-), sulfur (-S-), sulfonyl ($-\text{SO}_2-$), sulfenyl, ($-\text{SO}-$) selenium (-Se-), carbonyl ($-\text{CO}-$), amino ($-\text{NH}-$) or methylene ($-\text{CH}_2-$).

The definition of formula I above includes all prodrug-esters, stereoisomers and pharmaceutically acceptable salts of formula I.

The compounds of formula I are thyroid hormone receptor ligands and include compounds which are, for example, selective agonists, partial agonists, antagonists or partial antagonists of the thyroid receptor. Preferably, the compounds of formula I possess activity as agonists of the thyroid receptor, preferably selective agonists of the thyroid receptor-beta, and may be used in the treatment of diseases or disorders associated with thyroid receptor activity. In particular, the compounds of formula I may be used in the treatment of diseases or disorders associated with metabolism dysfunction or which are dependent upon the expression of a T_3 regulated gene, such as obesity, hypercholesterolemia, atherosclerosis, cardiac arrhythmias, depression, osteoporosis, hypothyroidism, goiter, thyroid cancer, glaucoma, skin disorders or diseases and congestive heart failure.

The present invention is directed to the compounds of formula I, pharmaceutical compositions employing such compounds and methods of using such compounds. In particular, the present invention includes a pharmaceutical composition comprising a therapeutically effective amount of a compound of formula I, alone or in combination with a pharmaceutically acceptable carrier.

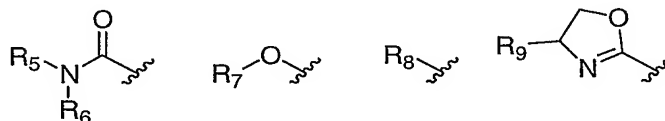
Further, in accordance with the present invention, a method is provided for preventing, inhibiting or treating the progression or onset of diseases or disorders associated with the thyroid receptor, particularly, the thyroid receptor-beta, such as the diseases or disorders defined above and hereinafter, wherein a therapeutically effective amount of a compound of formula I is administered to a mammalian, i.e., human patient in need of treatment.

The compounds of the invention can be used alone, in combination with other compounds of the present invention, or in combination with one or more other agent(s) active in the therapeutic areas described herein.

In addition, a method is provided for preventing, inhibiting or treating the diseases as defined above and hereinafter, wherein a therapeutically effective amount of a combination of a compound of formula I and another compound of the invention and/or another type of therapeutic agent, is administered to a mammalian patient in need of treatment.

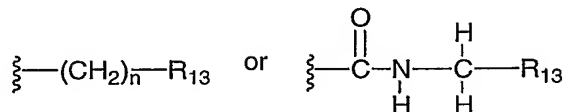
Preferably compounds of this invention include embodiments of formula I wherein

R1 is



R2 and R3 are the same or different and are selected from bromine, chlorine or methyl;

R4 is



and n is 1 or 2;

One of R5 and R6 is hydrogen and the other is alkyl or aralkyl;

R7 is aryl, heteroaryl, alkyl, aralkyl, or heteroaralkyl;

R8 is aryl, heteroaryl, or cycloalkyl;

R9 is methyl, phenyl or isopropyl;

R10 is hydrogen or methyl;

One of R11 and R12 is hydrogen and the other is either hydrogen or methyl;

R13 is carboxyl;

5 R14, R15, R16, R17 and R18 are hydrogen;

X is oxygen (-O-), sulfur (-S-) or methylene (-CH₂-).

DETAILED DESCRIPTION OF THE INVENTION

The following abbreviations have the indicated meanings:

10 Ph = phenyl

Bn = benzyl

t-Bu = tertiary butyl

Me = methyl

Et = ethyl

15 THF = tetrahydrofuran

Et₂O = diethyl ether

EtOAc = ethyl acetate

DMF = dimethyl formamide

MeOH = methanol

20 EtOH = ethanol

i-PrOH = isopropanol

HOAc or AcOH = acetic acid

TFA = trifluoroacetic acid

i-Pr₂NEt = diisopropylethylamine

25 Et₃N = triethylamine

DMAP = 4-dimethylaminopyridine

NaBH₄ = sodium borohydride

KOH = potassium hydroxide

NaOH = sodium hydroxide

30 LiOH = lithium hydroxide

K₂CO₃ = potassium carbonate

NaHCO₃ = sodium bicarbonate

- Ph₃P = triphenylphosphine
Ar = argon
N₂ = nitrogen
min = minute(s)
5 h or hr = hour(s)
L = liter
mL = milliliter
μL = microliter
g = gram(s)
10 mg = milligram(s)
mol = moles
mmol = millimole(s)
meq = milliequivalent
RT = room temperature
15 sat or sat'd = saturated
aq. = aqueous
NMR = nuclear magnetic resonance
EDC (or EDC.HCl) or EDCI (or EDCI.HCl) or EDAC = 3-ethyl-3'-
(dimethylamino)propyl- carbodiimide hydrochloride (or 1-(3-
20 dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride)
HOBT or HOBT.H₂O = 1-hydroxybenzotriazole hydrate
HOAT = 1-Hydroxy-7-azabenzotriazole
TLC = thin layer chromatography
HPLC = high performance liquid chromatography
25 LC/MS = high performance liquid chromatography/mass spectrometry
MS or Mass Spec = mass spectrometry

The following definitions apply to the terms as used throughout this specification, unless otherwise limited in specific instances.

- 30 The term "thyroid receptor ligand" as used herein is intended to cover any moiety which binds to a thyroid receptor. The ligand may act as an agonist, an

antagonist, a partial agonist or a partial antagonist. Another term for "thyroid receptor ligand" is "thyromimetic".

Unless otherwise indicated, the term "alkyl" as employed herein alone or as part of another group includes both straight and branched chain hydrocarbons, containing 1 to 12 carbons (in the case of alkyl or alk), in the normal chain, preferably 1 to 4 carbons, such as methyl, ethyl, propyl, isopropyl, butyl, t-butyl, or isobutyl, pentyl, hexyl, isohexyl, heptyl, 4,4-dimethylpentyl, octyl, 2,2,4-trimethylpentyl, nonyl, decyl, undecyl, dodecyl. As defined and claimed herein, the term "alkyl" includes alkyl groups as defined above optionally substituted with 1 to 4 substituents which may halo, for example F, Br, Cl or I or CF₃, alkoxy, aryl, aryloxy, aryl(aryl) or diaryl, arylalkyloxy, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, cycloalkylalkyloxy, optionally substituted amino, hydroxy, acyl, oxo, alkanoyl, heteroaryl, heteroaryloxy, cycloheteroalkyl, arylheteroaryl, arylalkoxycarbonyl, heteroarylalkyl, heteroarylalkoxy, aryloxyalkyl, aryloxyaryl, alkylamido, alkanoylamino, arylcarbonylamino, alkoxycarbonyl, alkylaminocarbonyl, nitro, cyano, thiol, alkylthio or carboxyl(or alkyl ester thereof).

Unless otherwise indicated, the term "cycloalkyl" as employed herein alone or as part of another group includes saturated cyclic hydrocarbon groups or partially unsaturated (containing 1 or 2 double bonds) cyclic hydrocarbon groups, containing one ring and a total of 3 to 8 carbons, preferably 3 to 6 carbons, forming the ring. As defined and claimed herein, the term "cycloalkyl" includes cycloalkyl groups as defined above optionally substituted with 1 or more substituents, such as those defined for alkyl.

The term "aryl" or "Ar" as employed herein alone or as part of another group refers to monocyclic and bicyclic aromatic groups containing 6 to 10 carbons in the ring portion (such as phenyl or naphthyl including 1-naphthyl and 2-naphthyl). As defined and claimed herein, the term "aryl" includes aryl groups as defined above optionally substituted through any available carbon atom(s) with 1 or more substituents, such as halo, alkyl, haloalkyl, alkoxy, haloalkoxy, alkenyl, trifluoromethyl, trifluoromethoxy, alkynyl, hydroxy, amino, nitro, cyano, carboxyl(or alkyl ester thereof) or any of the other substituents described for alkyl.

Unless otherwise indicated, the term "heteroaryl" or "heteroaromatic" as used herein alone or as part of another group refers to a 5- or 6-membered aromatic ring which includes 1, 2, 3 or 4 hetero atoms such as nitrogen, oxygen, or sulfur, and such rings fused to an aryl, cycloalkyl, heteroaryl or cycloheteroalkyl ring (e.g.

5 benzothiophenyl, indole), and includes possible N-oxides. As defined and claimed herein, the term "heteroaryl" includes heteroaryl groups as defined above optionally substituted through any available carbon atom(s) with 1 or more substituents, such as any of the substituents described for alkyl or aryl.

Unless otherwise indicated, the term "alkenyl" as used herein by itself or as
10 part of another group refers to straight or branched chain radicals of 2 to 20 carbons, preferably 2 to 12 carbons, and more preferably 2 to 8 carbons in the normal chain, which include one or more double bonds in the normal chain, such as vinyl, 2-propenyl, 3-butenyl, 2-butenyl, 4-pentenyl, 3-pentenyl, 2-hexenyl, 3-hexenyl, 2-heptenyl, 3-heptenyl, 4-heptenyl, 3-octenyl, 3-nonenyl, 4-decenyl, 3-undecenyl, 4-
15 dodecenyl, 4,8,12-tetradecatrienyl, and the like. As defined and claimed herein, the term "alkenyl" includes alkenyl groups as defined above optionally substituted through any available carbon atom(s) with 1 or more substituents, such as any of the substituents described for alkyl or aryl.

Unless otherwise indicated, the term "alkynyl" as used herein by itself or as
20 part of another group refers to straight or branched chain radicals of 2 to 20 carbons, preferably 2 to 12 carbons and more preferably 2 to 8 carbons in the normal chain, which include one or more triple bonds in the normal chain, such as 2-propynyl, 3-butynyl, 2-butynyl, 4-pentynyl, 3-pentynyl, 2-hexynyl, 3-hexynyl, 2-heptynyl, 3-heptynyl, 4-heptynyl, 3-octynyl, 3-nonyl, 4-decynyl, 3-undecynyl, 4-dodecynyl and
25 the like. As defined and claimed herein, the term "alkynyl" includes alkynyl groups as defined above optionally substituted through any available carbon atom(s) with 1 or more substituents, such as any of the substituents described for alkyl or aryl.

The term "cycloalkenyl" as employed herein alone or as part of another group refers to cyclic hydrocarbons containing 3 to 12 carbons, preferably 5 to 10 carbons
30 and 1 or 2 double bonds. Exemplary cycloalkenyl groups include cyclopentenyl, cyclohexenyl, cyclohexadienyl, and cycloheptadienyl, which may be optionally substituted as defined for cycloalkyl. As defined and claimed herein, the term

"cycloalkenyl" includes cycloalkenyl groups as defined above optionally substituted through any available carbon atom(s) with 1 or more substituents, such as any of the substituents described for alkyl or aryl.

5 The term "halogen" or "halo" as used herein alone or as part of another group refers to chlorine, bromine, fluorine, and iodine as well as CF_3 , with chlorine or bromine being preferred.

The term "alkanoyl" as employed herein alone or as part of another group is alkyl linked to a carbonyl group.

10 The term "aroyl" as employed herein alone or as part of another group is aryl linked to a carbonyl group.

Unless otherwise indicated, the terms "alkoxy", "aryloxy" or "heteroaryloxy" as employed herein alone or as part of another group includes any of the above alkyl, aryl or heteroaryl groups linked thorough an oxygen atom.

The term "cyano," as used herein, refers to a $-\text{CN}$ group.

15 The term "arylalkyl" and "heteroarylalkyl" as employed herein alone or as part of another group refer to alkyl groups as described above having an aryl or heteroaryl substituent. Representative examples of arylalkyl include, but are not limited to, benzyl, 2-phenylethyl, 3-phenylpropyl.

20 Unless otherwise indicated, the terms "arylalkoxy" and "cycloalkoxy" as employed herein alone or as part of another group include and aryl cycloalkyl groups linked thorough an oxygen atom.

The term "carboxylic acid" or "carboxyl", as used herein, refers to a $-\text{COOH}$ group.

25 The term "benzyl" as used herein refers to $-\text{CH}_2\text{C}_6\text{H}_5$, which may optionally be substituted as defined above for alkyl.

30 The compounds of formula I can be present as salts, which are also within the scope of this invention. Pharmaceutically acceptable (i.e., non-toxic, physiologically acceptable) salts are preferred. If the compounds of formula I have, for example, at least one basic center, they can form acid addition salts. These are formed, for example, with strong inorganic acids, such as mineral acids, for example sulfuric acid, phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids, such as

alkanecarboxylic acids of 1 to 4 carbon atoms which are unsubstituted or substituted, for example, by halogen, for example acetic acid, such as saturated or unsaturated dicarboxylic acids, for example oxalic, malonic, succinic, maleic, fumaric, phthalic or terephthalic acid, such as hydroxycarboxylic acids, for example ascorbic, glycolic, lactic, malic, tartaric or citric acid, such as amino acids, (for example aspartic or glutamic acid or lysine or arginine), or benzoic acid, or with organic sulfonic acids, such as (C₁-C₄) alkyl or arylsulfonic acids which are unsubstituted or substituted, for example by halogen, for example methyl- or p-toluene- sulfonic acid. Corresponding acid addition salts can also be formed having, if desired, an additionally present basic center. The compounds of formula I having at least one acid group (for example COOH) can also form salts with bases. Suitable salts with bases are, for example, metal salts, such as alkali metal or alkaline earth metal salts, for example sodium, potassium or magnesium salts, or salts with ammonia or an organic amine, such as morpholine, thiomorpholine, piperidine, pyrrolidine, a mono, di or tri-lower alkylamine, for example ethyl, tertbutyl, diethyl, diisopropyl, triethyl, tributyl or dimethyl-propylamine, or a mono, di or trihydroxy lower alkylamine, for example mono, di or triethanolamine. Corresponding internal salts may furthermore be formed. Salts which are unsuitable for pharmaceutical uses but which can be employed, for example, for the isolation or purification of free compounds of formula I or their pharmaceutically acceptable salts, are also included.

Preferred salts of the compounds of formula I which contain a basic group include monohydrochloride, hydrogensulfate, methanesulfonate, phosphate or nitrate.

Preferred salts of the compounds of formula I which contain an acid group include sodium, potassium and magnesium salts and pharmaceutically acceptable organic amines.

The compounds of formula I may also have prodrug forms. Any compound that will be converted in vivo to provide the bioactive agent (i.e., the compound of formula I) is a prodrug within the scope and spirit of the invention.

Various forms of prodrugs are well known in the art. A comprehensive description of prodrugs and prodrug derivatives may be found in:

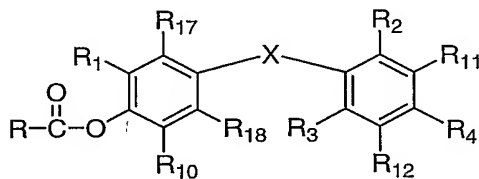
- a) *The Practice of Medicinal Chemistry*, Camille G. Wermuth et al., Ch 31, (Academic Press, 1996);
- b) *Design of Prodrugs*, edited by H. Bundgaard, (Elsevier, 1985);
- and
- 5 c) *A Textbook of Drug Design and Development*, P. Krogsgaard-Larson and H. Bundgaard, eds. Ch 5, pgs 113-191 (Harwood Academic Publishers, 1991).

Said references are incorporated herein by reference.

Embodiments of prodrugs suitable for use in the present invention include

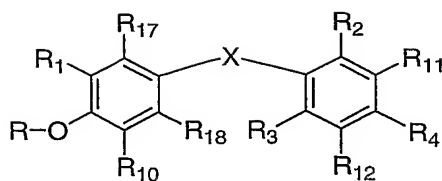
10 lower alkyl esters, such as ethyl ester, or acyloxyalkyl esters such as pivaloyloxymethyl (POM). For example, such esters both serve as suitable prodrugs for the carboxylic acid examples of compounds of formula I (for example, a prodrug is exemplified by compounds of formula in which R13 = -COOR, where R is alkyl) and as prodrugs which mask the free phenolic hydroxyl group present in the general

15 structure, formula I, as depicted in the structure below where the prodrug aroyl or alkanoyl group is the moiety, R-CO-, in which R is alkyl or aryl.



20 Furthermore, embodiments of prodrugs suitable for masking the phenolic hydroxyl group discussed above include phenolic alkyl ethers, such as depicted in the structure below where R = alkyl. Metabolic hydroxylation of the carbon of the alkyl group R that is attached to the phenolic oxygen leads to an intermediate capable of further decomposition to release the free phenol form of the general compounds of

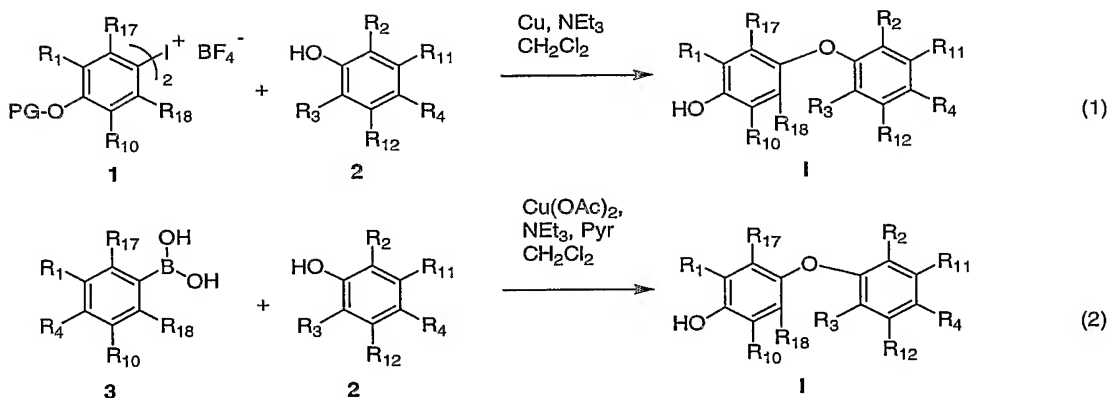
25 formula I.



An administration of a therapeutic agent of the invention includes administration of a therapeutically effective amount of the agent of the invention. The term “therapeutically effective amount” as used herein refers to an amount of a therapeutic agent to treat or prevent a condition treatable by administration of a composition of the invention. That amount is the amount sufficient to exhibit a detectable therapeutic or preventative or ameliorative effect. The effect may include, for example, treatment or prevention of the conditions listed herein. The precise effective amount for a subject will depend upon the subject’s size and health, the nature and extent of the condition being treated, recommendations of the treating physician, and the therapeutics or combination of therapeutics selected for administration. Thus, it is not useful to specify an exact effective amount in advance.

The compounds of formula I of the invention can be prepared as shown in the following reaction schemes and description thereof, as well as by relevant published literature procedures that may be used by one skilled in the art. Exemplary reagents and procedures for these reactions appear hereinafter and in the working Examples. Protection and deprotection in the Schemes below may be carried out by procedures generally known in the art. For example, see T. W. Greene & P. G. M. Wuts, “*Protecting Groups in Organic Synthesis*”, 3rd Edition, (Wiley, 1999), incorporated herein by reference.

SCHEME 1

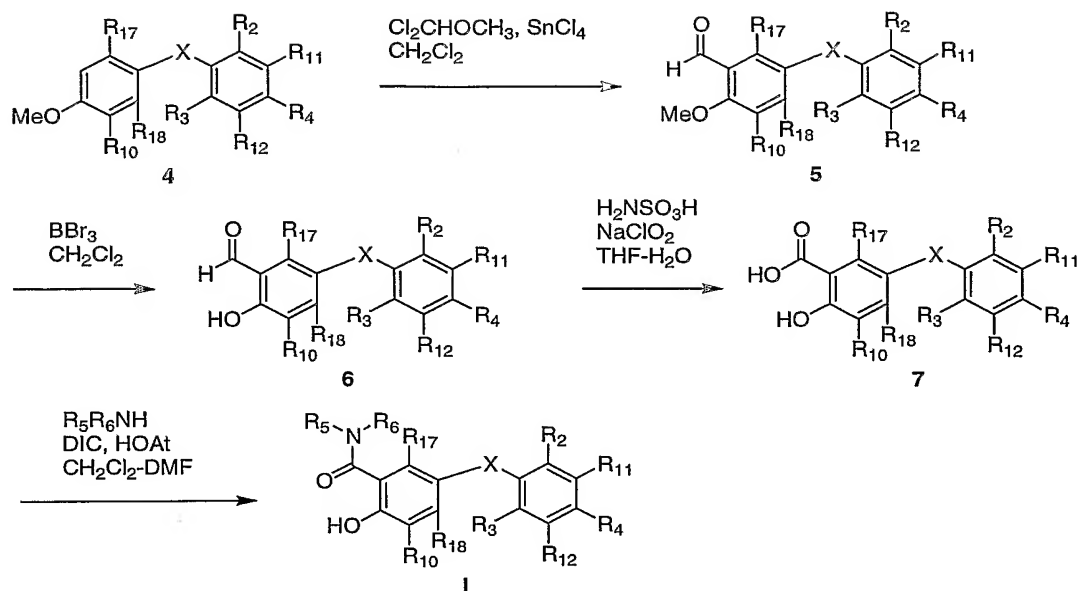


5 The iodonium salt (general synthetic intermediate 1) methodology depicted in Scheme 1 is amply described in the literature for the synthesis of thyroid hormone analogs ("Novel Thyroid Receptor Ligands and Methods, Y.-L. Li, Y. Liu, A. Hedfors, J. Malm, C. Mellin, M. Zhang, PCT Int. App. WO 9900353 A1 990107; D. M. B. Hickey et al., J. Chem. Soc. Perkin Trans. I, 3103-3111, **1988**; N. Yokoyama et al., J. Med. Chem., **38**, 695-707, **1995**), and to diaryl ethers in general (E. A. Couladouros, V. I. Moutsos, Tetrahedron Lett., **40**, 7023-7026, **1999**).

 The use of a boronic acid mediated coupling reaction (general synthetic intermediate 3) depicted in Scheme 1 is described by D. A. Evans et al. (in Tetrahedron Lett., **39**, 2937-2940, **1998**).

15 Further general means for synthesizing compounds of formula I are described in the literature (for X = O: D. M. B. Hickey et al., J. Chem. Soc. Perkin Trans. I, 3097-3102, **1988**; Z.-W. Guo et al., J. Org. Chem., **62**, 6700-6701, **1997**; D. M. T. Chan et al., Tetrahedron Lett., **39**, 2933-2936, **1998**; G. M. Salamonczyk et al., Tetrahedron Lett., **38**, 6965-6968, **1997**; J.-F. Marcoux, J. Am. Chem. Soc., **119**, 10539-10540, **1997**; A. V. Kalinin et al., J. Org. Chem., **64**, 2986-2987, **1999**; for X = S: C. R. Harrington, Biochem. J., **43**, 434-437, **1948**; A. Dibbo et al., J. Chem. Soc., 2890-2902, **1961**; N. Yokoyama et al., United States Patent 5,401,772, **1995**; for X = S or SO₂: J. L. Stanton et al., Bioorgan. Med. Chem. Letters, **10**, 1661, **2000**; for X = CH₂: L. Horner, H. H. G. Medem, Chem. Ber., **85**, 520-530, **1952**; G. Chiellini et al.,
25 Chemistry & Biology, **5**, 299-306, **1998**).

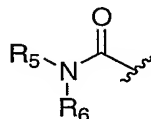
SCHEME 2



5

Scheme 2 describes further methodology for the preparation of carboxamide-substituted examples of compounds of formula I wherein

R1 is

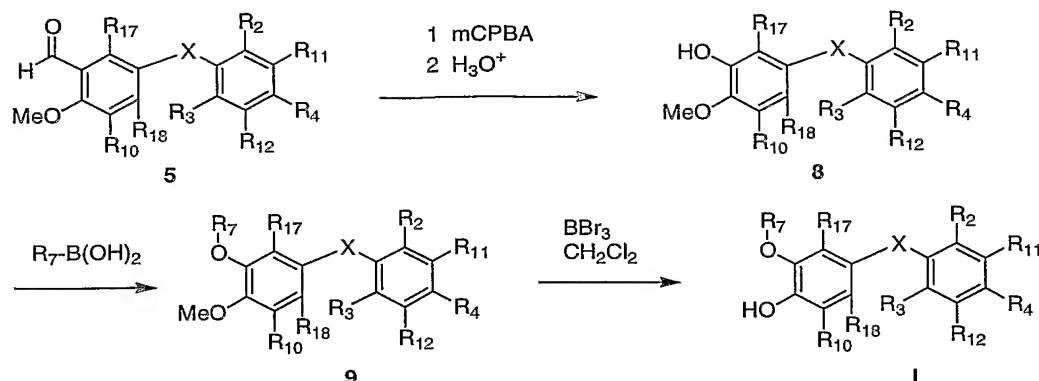


10

The general intermediate 4 is formylated to provide aldehyde 5, which is demethylated to afford phenol 6. Oxidation of the aldehyde gives the carboxylic acid intermediate 7, which is then converted to I in which R1 is a carboxamide group. The reaction conditions shown in Scheme 2 are representative of procedures well known to those skilled in the art.

15

SCHEME 3



5 Scheme 3 describes further methodology for the preparation of aryl ether-substituted examples of compounds of formula I wherein

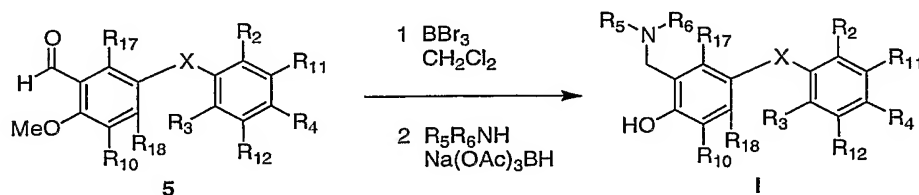
R_7 is



10 The general aldehyde intermediate 5 is treated with meta-chloroperbenzoic acid (mCPBA) to provide phenol 8 (the Baeyer-Villager reaction). The phenol 8 is coupled with an aryl boronic acid ($\text{R}_7\text{-B(OH)}_2$) to give intermediate 9 (D. A. Evans et al. (in Tetrahedron Lett., 39, 2937-2940, 1998). Removal of the methyl ether protecting group using BBr_3 yields the aryl ether substituted example of I. The

15 reaction conditions shown in Scheme 3 are representative of procedures well known to those skilled in the art.

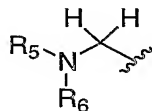
SCHEME 4



20

Scheme 4 describes further methodology for the preparation of examples of compounds of formula I wherein

R1 is



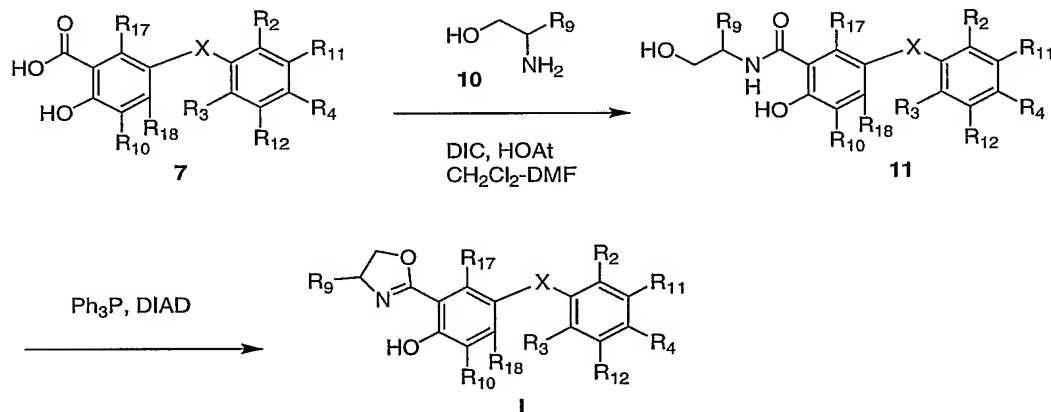
5

The general aldehyde intermediate 5 is first treated with boron tribromide to provide the free phenol which is then reacted with the appropriate amine in a reductive amination reaction using a reducing agent such as sodium triacetoxy-borohydride.

The reaction conditions shown in Scheme 4 are representative of procedures well

10 known to those skilled in the art.

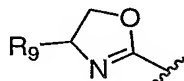
SCHEME 5



15

Scheme 5 describes further methodology for the preparation of examples of compounds of formula I wherein

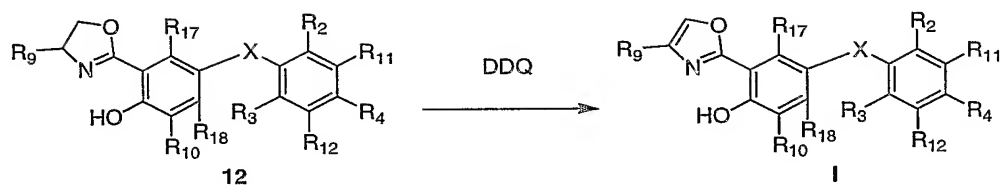
R1 is



20

The carboxylic acid intermediate 7 is coupled with an amino alcohol intermediate of structure 10 and the resulting amide 11 is cyclized to the oxazoline analog I.

SCHEME 6



5

Scheme 6 describes further methodology for the preparation of examples of compounds of formula I wherein

R1 is

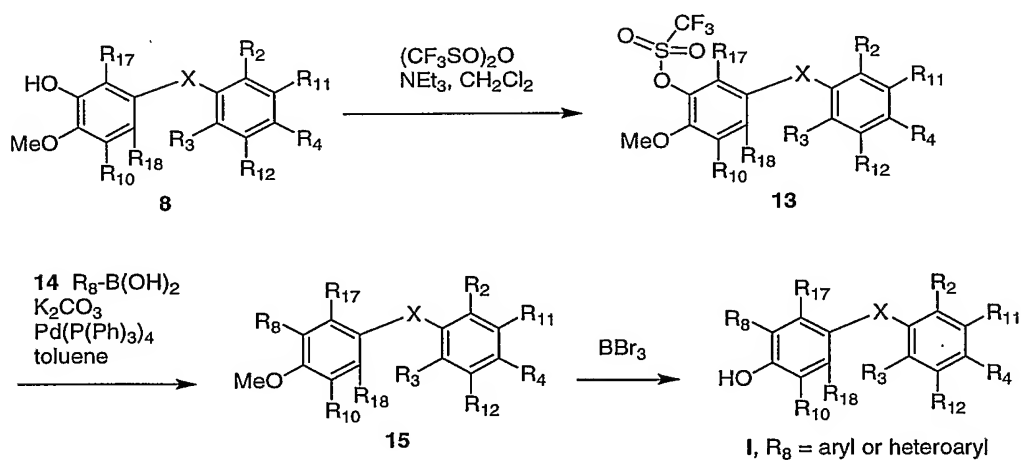


10

in which R8 is the heteroaryl group, oxazole. The oxazoline intermediate 12 prepared as described in Scheme 5 is converted using DDQ (2,3-dichloro-5,6-dicyano-1,4-benzoquinone) to the oxazole analog I.

15

SCHEME 7



Scheme 7 describes methodology for the preparation of examples of compounds of formula I wherein

20

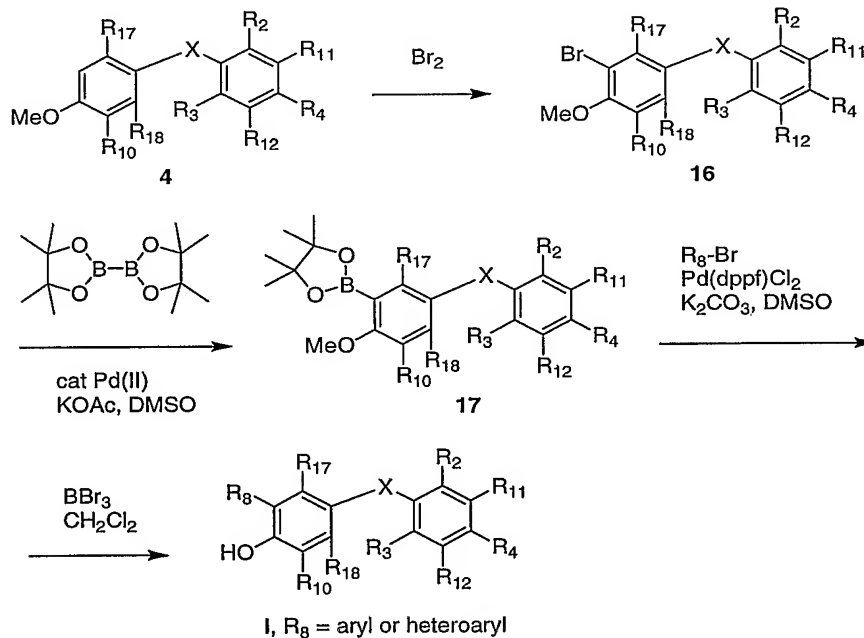
R₁ is



in which R₈ can be aryl or heteroaryl examples provided by the use of the
 5 corresponding aryl or heteroaryl boronic acids. In this approach, the previously
 described intermediate 8 is converted to the corresponding triflate 13 by treatment
 with triflic anhydride and triethylamine. Aryl triflate 13 is coupled with an aryl
 boronic acid 14 using a palladium catalyst such as palladium tetrakis-
 triphenylphosphine and a base such as potassium carbonate to give the coupled
 10 product 15. Removal of the methyl ether protecting group using boron tribromide
 gives aryl or heteroaryl substituted examples of I. Alternatively, the aryl triflate
 intermediate 13 can be substituted by the corresponding aryl bromide 16 described in
 Scheme 8.

15

SCHEME 8



Scheme 8 describes further methodology for the preparation of examples of
 20 compounds of formula I wherein

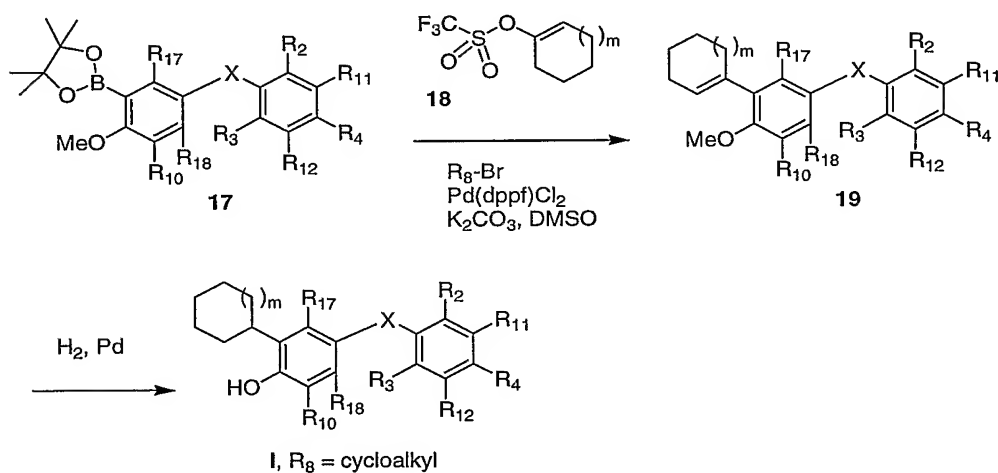
R1 is



in which R8 can be aryl or heteroaryl examples. In this approach, the previously
 5 described intermediate 4 is brominated by standard means such as treatment with
 molecular bromine in methylene chloride. The resulting aryl bromide 16 is reacted
 with bis(pinacolato)-diboron and potassium acetate in the presence of catalytic
 amounts of [1,1'-bis(diphenylphosphino)ferrocene]-chloropalladium(II):methylene
 chloride complex to give the pinacol boronate ester 17.

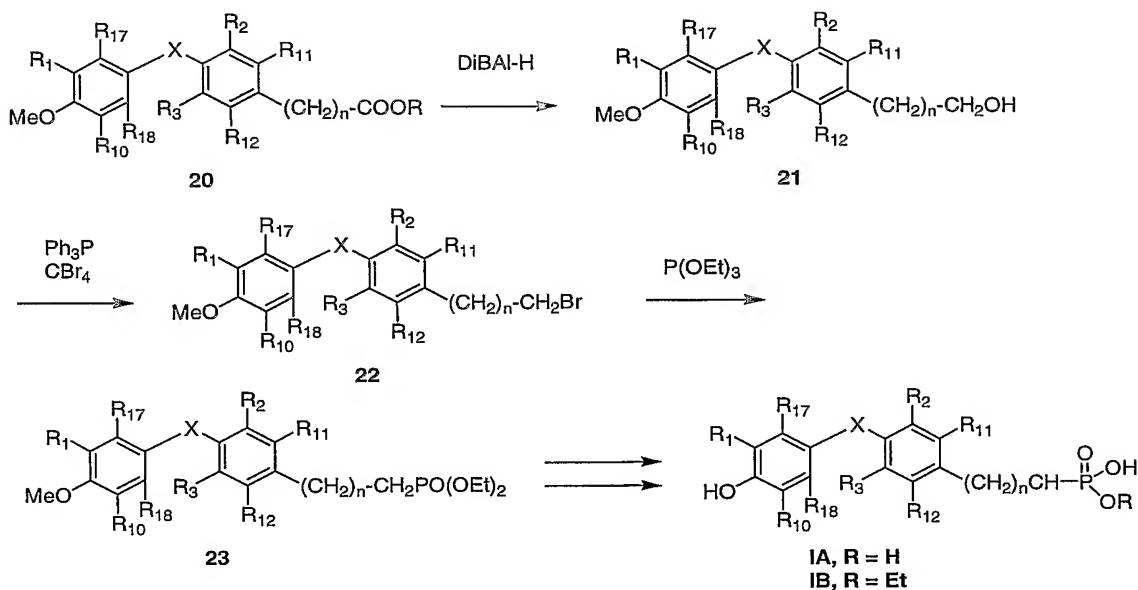
10

SCHEME 9

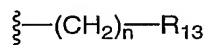


15 Scheme 9 describes methodology for the synthesis of compounds of formula I
 in which the R4 position is substituted by a cycloalkyl ring (R8 = cycloalkyl). The
 previously described pinacol boronate ester 17 is coupled with a cycloalkenyl triflate
 18 using a palladium catalyst such as [1,1'-bis(diphenylphosphino)ferrocene]-
 chloropalladium(II):methylene chloride complex to give the intermediate 19.
 20 Reduction of the cycloalkene double bond affords examples of compounds of formula
 I in which R4 is a cycloalkyl group.

SCHEME 10

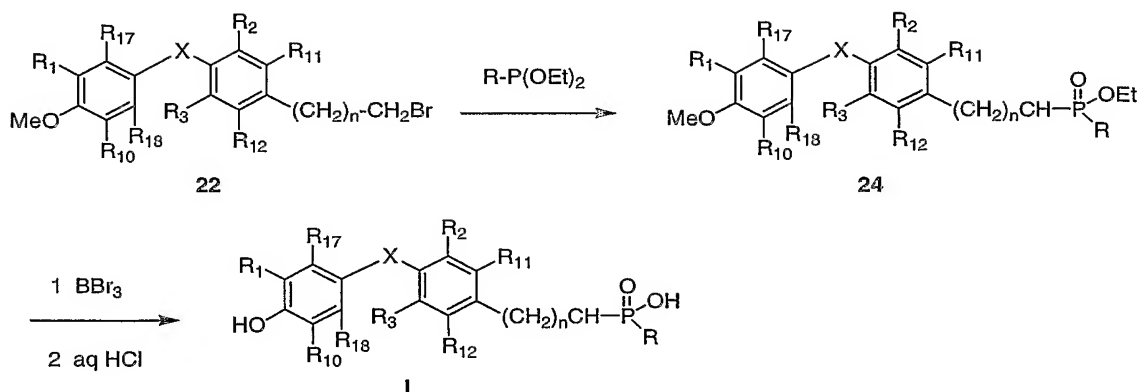


5 Scheme 10 describes methodology for the synthesis of compounds of formula I in which R4 is

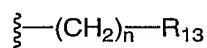


and R13 is either a phosphonic acid or phosphonic monoester. Intermediate
 10 carboxylic acid ester 20, whose synthesis follows from the schemes described above, is reduced to alcohol 21 using a reagent such as diisobutylaluminum hydride. Compound 21 is converted to the corresponding bromide 22, then heated with a trialkyl phosphite, such as triethyl phosphite to provide the phosphonic acid diester intermediate 23. Use of appropriate reaction conditions known to those skilled in the
 15 art provide either the desired phosphonic acid (IA) or phosphonic acid, monoester (IB).

SCHEME 11

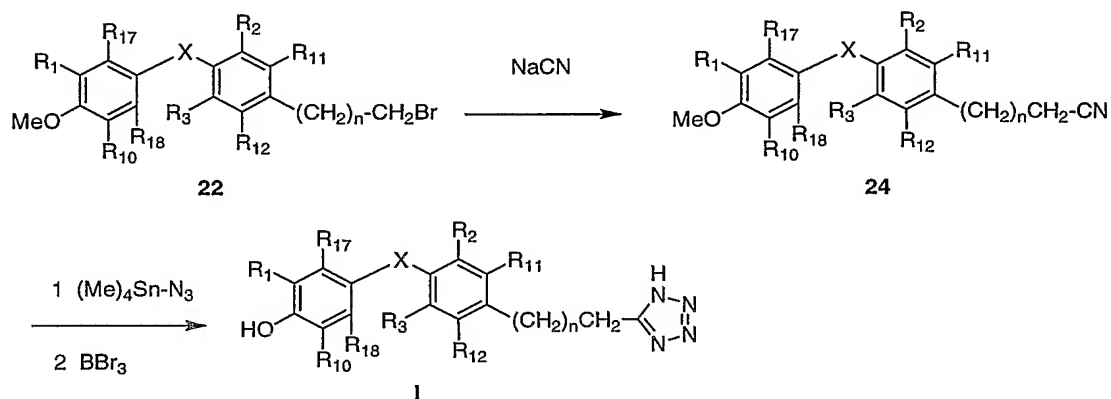


- 5 Scheme 11 describes methodology for the synthesis of compounds of formula I in which R4 is

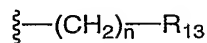


- and R13 is a phosphinic acid. Bromo intermediate 22 is reacted with diethyl
 10 methylphosphonite to give the phosphinic ester 24. Treatment of intermediate 24 with boron tribromide removes the phenolic methyl ether group, and acid hydrolysis provides the desired compounds of formula I in which the R4 group is a phosphinic acid.

15 SCHEME 12



Scheme 12 describes methodology for the synthesis of compounds of formula I in which R4 is



5 and R13 is a tetrazole. Bromo intermediate 22 is treated with sodium cyanide to give nitrile intermediate 25. Reaction of intermediate 25 with a tetraalkyltin reagent such as tetramethyltin azide converts the nitrile group to a tetrazole. Subsequent treatment with an acid such as boron tribromide removes the phenolic methyl ether group and affords the desired tetrazole compound of formula I.

10

It is contemplated that related variations of the above schemes can be devised by appropriate use of different protecting groups (for example, such as methyl and benzyl esters and ethers that are readily removed by acidolytic cleavage, saponification or hydrogenolysis) by those who are normally skilled in the art. For
15 example, explicitly designated protecting groups in the above schemes may be substituted by other compatible protecting groups whose selection can be made by those who are normally skilled in the art.

All stereoisomers of the compounds of the instant invention are contemplated, either in admixture or in pure or substantially pure form. The compounds of the
20 present invention can have asymmetric centers at any of the carbon atoms including any one of the R substituents. Consequently, compounds of formula I can exist in enantiomeric or diastereomeric forms or in mixtures thereof. The processes for preparation can utilize racemates, enantiomers or diastereomers as starting materials. When diastereomeric or enantiomeric products are prepared, they can be separated by
25 conventional methods. For example, chromatographic or fractional crystallization.

UTILITIES & COMBINATIONS

A. Utilities

The compounds of the present invention are thyroid receptor ligands, and
30 include compounds which are, for example, selective agonists, partial agonists, antagonists or partial antagonists of the thyroid receptor. Preferably compounds of the

present invention possess activity as agonists of the thyroid receptor, and may be used in the treatment of diseases or disorders associated with thyroid receptor activity. In particular, compounds of the present invention may be used in the treatment of diseases or disorders associated with metabolic dysfunction or which are dependent upon the expression of a T₃ regulated gene.

Accordingly, the compounds of the present invention can be administered to mammals, preferably humans, for the treatment of a variety of conditions and disorders, including, but not limited to hypothyroidism; subclinical hyperthyroidism; non-toxic goiter; atherosclerosis; thyroid hormone replacement therapy (e.g., in the elderly); malignant tumor cells containing the thyroid receptor; papillary or follicular cancer; maintenance of muscle strength and function (e.g., in the elderly); reversal or prevention of frailty or age-related functional decline ("ARFD") in the elderly (e.g., sarcopenia); treatment of catabolic side effects of glucocorticoids; prevention and/or treatment of reduced bone mass, density or growth (e.g., osteoporosis and osteopenia); treatment of chronic fatigue syndrome (CFS); accelerating healing of complicated fractures, e.g. distraction osteogenesis; in joint replacement; eating disorders (e.g., anorexia); treatment of obesity and growth retardation associated with obesity; treatment of depression, nervousness, irritability and stress; treatment of reduced mental energy and low self-esteem (e.g., motivation/assertiveness); improvement of cognitive function (e.g., the treatment of dementia, including Alzheimer's disease and short term memory loss); treatment of catabolism in connection with pulmonary dysfunction and ventilator dependency; treatment of cardiac dysfunction (e.g., associated with valvular disease, myocardial infarction, cardiac hypertrophy or congestive heart failure); lowering blood pressure; protection against ventricular dysfunction or prevention of reperfusion events; treatment of hyperinsulinemia; stimulation of osteoblasts, bone remodeling and cartilage growth; regulation of food intake; treatment of insulin resistance, including NIDDM, in mammals (e.g., humans); treatment of insulin resistance in the heart; treatment of congestive heart failure; treatment of musculoskeletal impairment (e.g., in the elderly); improvement of the overall pulmonary function; skin disorders or diseases, such as glucocorticoid induced dermal atrophy, including restoration of dermal atrophy induced by topical glucocorticoids, and the prevention of dermal atrophy induced by topical

glucocorticoids (such as the simultaneous treatment with topical glucocorticoid or a pharmacological product including both glucocorticoid and a compound of the invention), the restoration/prevention of dermal atrophy induced by systemic treatment with glucocorticoids, restoration/prevention of atrophy in the respiratory system induced by local treatment with glucocorticoids, UV-induced dermal atrophy, dermal atrophy induced by aging (wrinkles, etc.), wound healing, keloids, stria, cellulite, roughened skin, actinic skin damage, lichen planus, ichthyosis, acne, psoriasis, Dernier's disease, eczema, atopic dermatitis, chloracne, pityriasis and skin scarring.

10 The term treatment is also intended to include prophylactic treatment.

In addition, the conditions, diseases, and maladies collectively referenced to as "Syndrome X" or Metabolic Syndrome as detailed in Johannsson *J. Clin. Endocrinol. Metab.*, 82, 727-34 (1997), may be treated employing the compounds of the invention.

15 **B. Combinations**

The present invention includes within its scope pharmaceutical compositions comprising, as an active ingredient, a therapeutically effective amount of at least one of the compounds of formula I, alone or in combination with a pharmaceutical carrier or diluent. Optionally, compounds of the present invention can be used alone, in combination with other compounds of the invention, or in combination with one or more other therapeutic agent(s), e.g., an antidiabetic agent or other pharmaceutically active material.

The compounds of the present invention may be employed in combination with other modulators and/or ligands of the thyroid receptor or other suitable therapeutic agents useful in the treatment of the aforementioned disorders including: anti-diabetic agents; anti-osteoporosis agents; anti-obesity agents; growth promoting agents (including growth hormone secretagogues); anti-inflammatory agents; anti-anxiety agents; anti-depressants; anti-hypertensive agents; cardiac glycosides; cholesterol/lipid lowering agents; appetite suppressants; bone resorption inhibitors; thyroid mimetics (including other thyroid receptor agonists); anabolic agents; and anti-tumor agents.

Examples of suitable anti-diabetic agents for use in combination with the compounds of the present invention include biguanides (e.g., metformin or phenformin), glucosidase inhibitors (e.g., acarbose or miglitol), insulins (including insulin secretagogues or insulin sensitizers), meglitinides (e.g., repaglinide),
5 sulfonylureas (e.g., glimepiride, glyburide, gliclazide, chlorpropamide and glipizide),
biguanide/glyburide combinations (e.g., Glucovance®), thiazolidinediones (e.g., troglitazone, rosiglitazone and pioglitazone), PPAR-alpha agonists, PPAR-gamma agonists, PPAR alpha/gamma dual agonists, SGLT2 inhibitors, glycogen phosphorylase inhibitors, inhibitors of fatty acid binding protein (aP2), glucagon-like
10 peptide-1 (GLP-1), and dipeptidyl peptidase IV (DP4) inhibitors.

Examples of suitable anti-osteoporosis agents for use in combination with the compounds of the present invention include alendronate, risedronate, PTH, PTH fragment, raloxifene, calcitonin, RANK ligand antagonists, calcium sensing receptor antagonists, TRAP inhibitors, selective estrogen receptor modulators (SERM) and
15 AP-1 inhibitors.

Examples of suitable anti-obesity agents for use in combination with the compounds of the present invention include aP2 inhibitors, PPAR gamma antagonists, PPAR delta agonists, beta 3 adrenergic agonists, such as AJ9677 (Takeda/Dainippon), L750355 (Merck), or CP331648 (Pfizer) or other known beta 3 agonists as disclosed
20 in U.S. Patent Nos. 5,541,204, 5,770,615, 5,491,134, 5,776,983 and 5,488,064, a
lipase inhibitor, such as orlistat or ATL-962 (Alizyme), a serotonin (and dopamine) reuptake inhibitor, such as sibutramine, topiramate (Johnson & Johnson) or axokine (Regeneron), other thyroid receptor beta drugs, such as a thyroid receptor ligand as disclosed in WO 97/21993 (U. Cal SF), WO 99/00353 (KaroBio) and GB98/284425
25 (KaroBio), a cannabinoid-1 receptor antagonist, such as SR-141716 (Sanofi) and/or an anorectic agent, such as dexamphetamine, phentermine, phenylpropanolamine or mazindol.

The compounds of the present invention may be combined with growth promoting agents, such as, but not limited to, TRH, diethylstilbesterol, theophylline,
30 enkephalins, E series prostaglandins, compounds disclosed in U.S. Patent No. 3,239,345, e.g., zeranol, and compounds disclosed in U.S. Patent No. 4,036,979, e.g., sulbenox or peptides disclosed in U.S. Patent No. 4,411,890.

The compounds of the invention may also be used in combination with growth hormone secretagogues such as GHRP-6, GHRP-1 (as described in U.S. Patent No. 4,411,890 and publications WO 89/07110 and WO 89/07111), GHRP-2 (as described in WO 93/04081), NN703 (Novo Nordisk), LY444711 (Lilly), MK-677 (Merck),
5 CP424391 (Pfizer) and B-HT920, or with growth hormone releasing factor and its analogs or growth hormone and its analogs or somatomedins including IGF-1 and IGF-2, or with alpha-adrenergic agonists, such as clonidine or serotonin 5-HT_D agonists, such as sumatriptan, or agents which inhibit somatostatin or its release, such as physostigmine and pyridostigmine. A still further use of the disclosed compounds of
10 the invention is in combination with parathyroid hormone, PTH(1-34) or bisphosphonates, such as MK-217 (alendronate).

A still further use of the compounds of the invention is in combination with estrogen, testosterone, a selective estrogen receptor modulator, such as tamoxifen or raloxifene, or other androgen receptor modulators, such as those disclosed in
15 Edwards, J. P. et al., *Bio. Med. Chem. Let.*, 9, 1003-1008 (1999) and Hamann, L. G. et al., *J. Med. Chem.*, 42, 210-212 (1999).

A further use of the compounds of this invention is in combination with steroidal or non-steroidal progesterone receptor agonists ("PRA"), such as levonorgestrel, medroxyprogesterone acetate (MPA).

20 Examples of suitable anti-inflammatory agents for use in combination with the compounds of the present invention include prednisone, dexamethasone, Enbrel®, cyclooxygenase inhibitors (i.e., COX-1 and/or COX-2 inhibitors such as NSAIDs, aspirin, indomethacin, ibuprofen, piroxicam, Naproxen®, Celebrex®, Vioxx®), CTLA4-Ig agonists/antagonists, CD40 ligand antagonists, IMPDH inhibitors, such as
25 mycophenolate (CellCept®), integrin antagonists, alpha-4 beta-7 integrin antagonists, cell adhesion inhibitors, interferon gamma antagonists, ICAM-1, tumor necrosis factor (TNF) antagonists (e.g., infliximab, OR1384), prostaglandin synthesis inhibitors, budesonide, clofazimine, CNI-1493, CD4 antagonists (e.g., priliximab), p38 mitogen-activated protein kinase inhibitors, protein tyrosine kinase (PTK) inhibitors, IKK
30 inhibitors, and therapies for the treatment of irritable bowel syndrome (e.g., Zelmac® and Maxi-K® openers such as those disclosed in U.S. Patent No. 6,184,231 B1).

Example of suitable anti-anxiety agents for use in combination with the compounds of the present invention include diazepam, lorazepam, buspirone, oxazepam, and hydroxyzine pamoate.

5 Examples of suitable anti-depressants for use in combination with the compounds of the present invention include citalopram, fluoxetine, nefazodone, sertraline, and paroxetine.

For the treatment of skin disorders or diseases as described above, the compounds of the present invention may be used alone or optionally in combination with a retinoid, such as tretinoin, or a vitamin D analog.

10 Examples of suitable anti-hypertensive agents for use in combination with the compounds of the present invention include beta adrenergic blockers, calcium channel blockers (L-type and T-type; e.g. diltiazem, verapamil, nifedipine, amlodipine and mybefradil), diuretics (e.g., chlorothiazide, hydrochlorothiazide, flumethiazide, hydroflumethiazide, bendroflumethiazide, methylchlorothiazide, trichloromethiazide, 15 polythiazide, benzthiazide, ethacrynic acid, tricyclic, chlorthalidone, furosemide, musolimine, bumetanide, triamterene, amiloride, spironolactone), renin inhibitors, ACE inhibitors (e.g., captopril, zofenopril, fosinopril, enalapril, ceranopril, cilazapril, delapril, pentopril, quinopril, ramipril, lisinopril), AT-1 receptor antagonists (e.g., losartan, irbesartan, valsartan), ET receptor antagonists (e.g., sitaxsentan, atrisentan, 20 and compounds disclosed in U.S. Patent Nos. 5,612,359 and 6,043,265), Dual ET/AII antagonist (e.g., compounds disclosed in WO 00/01389), neutral endopeptidase (NEP) inhibitors, vasopeptidase inhibitors (dual NEP-ACE inhibitors) (e.g., omapatrilat and gemopatrilat), and nitrates.

25 Examples of suitable cardiac glycosides for use in combination with the compounds of the present invention include digitalis and ouabain.

Examples of suitable cholesterol/lipid lowering agents for use in combination with the compounds of the present invention include HMG-CoA reductase inhibitors, squalene synthetase inhibitors, fibrates, bile acid sequestrants, ACAT inhibitors, MTP inhibitors, lipooxygenase inhibitors, an ileal Na⁺/bile acid cotransporter inhibitor, 30 cholesterol absorption inhibitors, and cholesterol ester transfer protein inhibitors (e.g., CP-529414).

MTP inhibitors which may be employed herein in combination with one or more compounds of formula I include MTP inhibitors as disclosed in U.S. Patent No. 5,595,872, U.S. Patent No. 5,739,135, U.S. Patent No. 5,712,279, U.S. Patent No. 5,760,246, U.S. Patent No. 5,827,875, U.S. Patent No. 5,885,983 and U.S. Patent No. 5,962,440 all incorporated herein by reference.

The HMG CoA reductase inhibitors which may be employed in combination with one or more compounds of formula I include mevastatin and related compounds as disclosed in U.S. Patent No. 3,983,140, lovastatin (mevinolin) and related compounds as disclosed in U.S. Patent No. 4,231,938, pravastatin and related compounds such as disclosed in U.S. Patent No. 4,346,227, simvastatin and related compounds as disclosed in U.S. Patent Nos. 4,448,784 and 4,450,171. Further HMG CoA reductase inhibitors which may be employed herein include fluvastatin, disclosed in U.S. Patent No. 5,354,772, cerivastatin disclosed in U.S. Patent Nos. 5,006,530 and 5,177,080, atorvastatin disclosed in U.S. Patent Nos. 4,681,893, 5,273,995, 5,385,929 and 5,686,104, pyrazole analogs of mevalonolactone derivatives as disclosed in U.S. Patent No. 4,613,610, indene analogs of mevalonolactone derivatives, as disclosed in PCT application WO 86/03488, 6-[2-(substituted-pyrrol-1-yl)-alkyl]pyran-2-ones and derivatives thereof, as disclosed in U.S. Patent No. 4,647,576, Searle's SC-45355 (a 3-substituted pentanedioic acid derivative) dichloroacetate, imidazole analogs of mevalonolactone, as disclosed in PCT application WO 86/07054, 3-carboxy-2-hydroxy-propane-phosphonic acid derivatives, as disclosed in French Patent No. 2,596,393, 2,3-disubstituted pyrrole, furan and thiophene derivatives, as disclosed in European Patent Application No. 0221025, naphthyl analogs of mevalonolactone, as disclosed in U.S. Patent No. 4,686,237, octahydronaphthalenes, such as disclosed in U.S. Patent No. 4,499,289, keto analogs of mevinolin (lovastatin), as disclosed in European Patent Application No. 0,142,146 A2, as well as other known HMG CoA reductase inhibitors.

The squalene synthetase inhibitors which may be used in combination with the compounds of the present invention include, but are not limited to, α -phosphono-sulfonates disclosed in U.S. Patent No. 5,712,396, those disclosed by Biller et al, J. Med. Chem., 1988, Vol. 31, No. 10, pp 1869-1871, including isoprenoid (phosphinylmethyl)phosphonates, terpenoid pyrophosphates disclosed by P. Ortiz de

- Montellano et al, J. Med. Chem., 1977, 20, 243-249, the farnesyl diphosphate analog A and presqualene pyrophosphate (PSQ-PP) analogs as disclosed by Corey and Volante, J. Am. Chem. Soc., 1976, 98, 1291-1293, phosphinylphosphonates reported by McClard, R.W. et al, J.A.C.S., 1987, 109, 5544 and cyclopropanes reported by
- 5 Capson, T.L., PhD dissertation, June, 1987, Dept. Med. Chem. U of Utah, Abstract, Table of Contents, pp 16, 17, 40-43, 48-51, as well as other squalene synthetase inhibitors as disclosed in U.S. Patent No. 4,871,721 and 4,924,024 and in Biller, S.A., Neuenschwander, K., Ponpipom, M.M., and Poulter, C.D., Current Pharmaceutical Design, 2, 1-40 (1996).
- 10 Bile acid sequestrants which may be used in combination with the compounds of the present invention include cholestyramine, colestipol and DEAE-Sephadex (Secholex®, Policexide®), as well as lipostabil (Rhone-Poulenc), Eisai E-5050 (an N-substituted ethanolamine derivative), imanixil (HOE-402), tetrahydrolipstatin (THL), istigmastanylphosphorylcholine (SPC, Roche), aminocyclodextrin (Tanabe Seiyoku),
- 15 Ajinomoto AJ-814 (azulene derivative), melinamide (Sumitomo), Sandoz 58-035, American Cyanamid CL-277,082 and CL-283,546 (disubstituted urea derivatives), nicotinic acid, acipimox, acifran, neomycin, p-aminosalicylic acid, aspirin, poly(diallylmethylamine) derivatives such as disclosed in U.S. Patent No. 4,759,923, quaternary amine poly(diallyldimethylammonium chloride) and ionenes such as
- 20 disclosed in U.S. Patent No. 4,027,009, and other known serum cholesterol lowering agents.

ACAT inhibitors suitable for use in combination with compounds of the invention include ACAT inhibitors as described in, Drugs of the Future 24, 9-15 (1999), (Avasimibe); "The ACAT inhibitor, CI-1011 is effective in the prevention and

25 regression of aortic fatty streak area in hamsters", Nicolosi et al, Atherosclerosis (Shannon, Ire). (1998), 137(1), 77-85; "The pharmacological profile of FCE 27677: a novel ACAT inhibitor with potent hypolipidemic activity mediated by selective suppression of the hepatic secretion of ApoB100-containing lipoprotein", Ghiselli, Giancarlo, Cardiovasc. Drug Rev. (1998), 16(1), 16-30; "RP 73163: a bioavailable

30 alkylsulfinyl-diphenylimidazole ACAT inhibitor", Smith, C., et al, Bioorg. Med. Chem. Lett. (1996), 6(1), 47-50; "ACAT inhibitors: physiologic mechanisms for hypolipidemic and anti-atherosclerotic activities in experimental animals", Krause et

al, Editor(s): Ruffolo, Robert R., Jr.; Hollinger, Manfred A., Inflammation: Mediators Pathways (1995), 173-98, Publisher: CRC, Boca Raton, Fla.; "ACAT inhibitors: potential anti-atherosclerotic agents", Sliskovic et al, Curr. Med. Chem. (1994), 1(3), 204-25; "Inhibitors of acyl-CoA:cholesterol O-acyl transferase (ACAT) as hypocholesterolemic agents. 6. The first water-soluble ACAT inhibitor with lipid-regulating activity. Inhibitors of acyl-CoA:cholesterol acyltransferase (ACAT). 7. Development of a series of substituted N-phenyl-N'-[(1-phenylcyclopentyl)methyl]ureas with enhanced hypocholesterolemic activity", Stout et al, Chemtracts: Org. Chem. (1995), 8(6), 359-62.

10 Examples of suitable cholesterol absorption inhibitor for use in combination with the compounds of the invention include SCH48461 (Schering-Plough), as well as those disclosed in Atherosclerosis 115, 45-63 (1995) and J. Med. Chem. 41, 973 (1998).

15 Examples of suitable ileal Na⁺/bile acid cotransporter inhibitors for use in combination with the compounds of the invention include compounds as disclosed in Drugs of the Future, 24, 425-430 (1999).

 Examples of suitable thyroid mimetics for use in combination with the compounds of the present invention include thyrotropin, polythyroid, KB-130015, and dronedarone.

20 Examples of suitable anabolic agents for use in combination with the compounds of the present invention include testosterone, TRH diethylstilbesterol, estrogens, β -agonists, theophylline, anabolic steroids, dehydroepiandrosterone, enkephalins, E-series prostagladins, retinoic acid and compounds as disclosed in U.S. Pat. No. 3,239,345, e.g., Zeranol®; U.S. Patent No. 4,036,979, e.g., Sulbenox® or
25 peptides as disclosed in U.S. Pat. No. 4,411,890.

 The aforementioned patents and patent applications are incorporated herein by reference.

 The above other therapeutic agents, when employed in combination with the compounds of the present invention, may be used, for example, in those amounts
30 indicated in the Physicians' Desk Reference (PDR) or as otherwise determined by one of ordinary skill in the art.

Where the compounds of the invention are utilized in combination with one or more other therapeutic agent(s), either concurrently or sequentially, the following combination ratios and dosage ranges are preferred:

When combined with a hypolipidemic agent, an antidepressant, a bone
5 resorption inhibitor and/or an appetite suppressant, the compounds of formula I may be employed in a weight ratio to the additional agent within the range from about 500:1 to about 0.005:1, preferably from about 300:1 to about 0.01:1.

Where the antidiabetic agent is a biguanide, the compounds of formula I may be employed in a weight ratio to biguanide within the range from about 0.01:1 to
10 about 100:1, preferably from about 0.5:1 to about 2:1.

The compounds of formula I may be employed in a weight ratio to a glucosidase inhibitor within the range from about 0.01:1 to about 100:1, preferably from about 0.5:1 to about 50:1.

The compounds of formula I may be employed in a weight ratio to a
15 sulfonylurea in the range from about 0.01:1 to about 100:1, preferably from about 0.2:1 to about 10:1.

The compounds of formula I may be employed in a weight ratio to a thiazolidinedione in an amount within the range from about 0.01:1 to about 100:1, preferably from about 0.5:1 to about 5:1. The thiazolidinedione may be employed in
20 amounts within the range from about 0.01 to about 2000 mg/day, which may optionally be administered in single or divided doses of one to four times per day.

Further, where the sulfonylurea and thiazolidinedione are to be administered orally in an amount of less than about 150 mg, these additional agents may be incorporated into a combined single tablet with a therapeutically effective amount of
25 the compounds of formula I.

Metformin, or salt thereof, may be employed with the compounds of formula I in amounts within the range from about 500 to about 2000 mg per day, which may be administered in single or divided doses one to four times daily.

The compounds of formula I may be employed in a weight ratio to a PPAR-
30 alpha agonist, a PPAR-gamma agonist, a PPAR-alpha/gamma dual agonist, an SGLT2 inhibitor and/or an aP2 inhibitor within the range from about 0.01:1 to about 100:1, preferably from about 0.5:1 to about 5:1.

An MTP inhibitor may be administered orally with the compounds of formula I in an amount within the range of from about 0.01 mg/kg to about 100 mg/kg and preferably from about 0.1 mg/kg to about 75 mg/kg, one to four times daily.

5 A preferred oral dosage form, such as tablets or capsules, may contain the MTP inhibitor in an amount of from about 1 to about 500 mg, preferably from about 2 to about 400 mg, and more preferably from about 5 to about 250 mg, administered on a regimen of one to four times daily.

For parenteral administration, the MTP inhibitor may be employed in an amount within the range of from about 0.005 mg/kg to about 10 mg/kg and preferably
10 from about 0.005 mg/kg to about 8 mg/kg, administered on a regimen of one to four times daily.

A HMG CoA reductase inhibitor may be administered orally with the compounds of formula I within the range of from about 1 to 2000 mg, and preferably from about 4 to about 200 mg.

15 A preferred oral dosage form, such as tablets or capsules, will contain the HMG CoA reductase inhibitor in an amount from about 0.1 to about 100 mg, preferably from about 5 to about 80 mg, and more preferably from about 10 to about 40 mg.

A squalene synthetase inhibitor may be administered with the compounds of
20 formula I within the range of from about 10 mg to about 2000 mg and preferably from about 25 mg to about 200 mg.

A preferred oral dosage form, such as tablets or capsules, will contain the squalene synthetase inhibitor in an amount of from about 10 to about 500 mg, preferably from about 25 to about 200 mg.

25 The compounds of formula I of the invention can be administered orally or parenterally, such as subcutaneously or intravenously, as well as by nasal application, rectally or sublingually to various mammalian species known to be subject to such maladies, e.g., humans, in an effective amount within the dosage range of about 0.01 $\mu\text{g/kg}$ to about 1000 $\mu\text{g/kg}$, preferably about 0.1 $\mu\text{g/kg}$ to 100 $\mu\text{g/kg}$, more preferably
30 about 0.2 $\mu\text{g/kg}$ to about 50 $\mu\text{g/kg}$ (or from about 0.5 to 2500 mg, preferably from about 1 to 2000 mg) in a regimen of single, two or four divided daily doses.

The compounds of the formula I can be administered for any of the uses described herein by any suitable means, for example, orally, such as in the form of tablets, capsules, granules or powders; sublingually; buccally; parenterally, such as by subcutaneous, intravenous, intramuscular, or intrasternal injection or infusion techniques (e.g., as sterile injectable aqueous or non-aqueous solutions or suspensions); nasally, including administration to the nasal membranes, such as by inhalation spray; topically, such as in the form of a cream or ointment; or rectally such as in the form of suppositories; in dosage unit formulations containing non-toxic, pharmaceutically acceptable vehicles or diluents. The present compounds can, for example, be administered in a form suitable for immediate release or extended release. Immediate release or extended release can be achieved by the use of suitable pharmaceutical compositions comprising the present compounds, or, particularly in the case of extended release, by the use of devices such as subcutaneous implants or osmotic pumps. The present compounds can also be administered liposomally.

Exemplary compositions for oral administration include suspensions which can contain, for example, microcrystalline cellulose for imparting bulk, alginic acid or sodium alginate as a suspending agent, methylcellulose as a viscosity enhancer, and sweeteners or flavoring agents such as those known in the art; and immediate release tablets which can contain, for example, microcrystalline cellulose, dicalcium phosphate, starch, magnesium stearate and/or lactose and/or other excipients, binders, extenders, disintegrants, diluents and lubricants such as those known in the art. The compounds of formula I can also be delivered through the oral cavity by sublingual and/or buccal administration. Molded tablets, compressed tablets or freeze-dried tablets are exemplary forms which may be used. Exemplary compositions include those formulating the present compound(s) with fast dissolving diluents such as mannitol, lactose, sucrose and/or cyclodextrins. Also included in such formulations may be high molecular weight excipients such as celluloses (avicel) or polyethylene glycols (PEG). Such formulations can also include an excipient to aid mucosal adhesion such as hydroxy propyl cellulose (HPC), hydroxy propyl methyl cellulose (HPMC), sodium carboxy methyl cellulose (SCMC), maleic anhydride copolymer (e.g., Gantrez), and agents to control release such as polyacrylic copolymer (e.g.

Carbopol 934). Lubricants, glidants, flavors, coloring agents and stabilizers may also be added for ease of fabrication and use.

Exemplary compositions for nasal aerosol or inhalation administration include solutions in saline which can contain, for example, benzyl alcohol or other suitable
5 preservatives, absorption promoters to enhance bioavailability, and/or other solubilizing or dispersing agents such as those known in the art.

Exemplary compositions for parenteral administration include injectable solutions or suspensions which can contain, for example, suitable non-toxic, parenterally acceptable diluents or solvents, such as mannitol, 1,3-butanediol, water,
10 Ringer's solution, an isotonic sodium chloride solution, or other suitable dispersing or wetting and suspending agents, including synthetic mono- or diglycerides, and fatty acids, including oleic acid, or Cremaphor.

Exemplary compositions for rectal administration include suppositories which can contain, for example, a suitable non-irritating excipient, such as cocoa butter,
15 synthetic glyceride esters or polyethylene glycols, which are solid at ordinary temperatures, but liquify and/or dissolve in the rectal cavity to release the drug.

Exemplary compositions for topical administration include a topical carrier such as Plastibase (mineral oil gelled with polyethylene).

It will be understood that the specific dose level and frequency of dosage for
20 any particular subject can be varied and will depend upon a variety of factors including the activity of the specific compound employed, the metabolic stability and length of action of that compound, the species, age, body weight, general health, sex and diet of the subject, the mode and time of administration, rate of excretion, drug combination, and severity of the particular condition.

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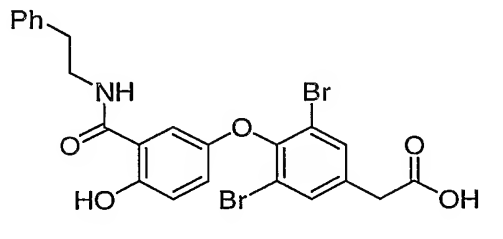
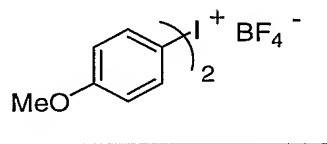
EXAMPLES

The following working Examples serve to better illustrate, but not limit, some of the preferred embodiments of the present invention.

5

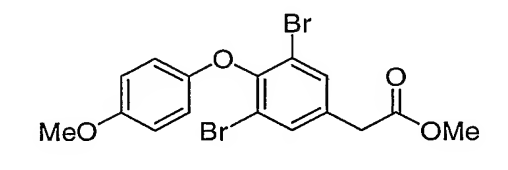
EXAMPLE 1

[3,5-Dibromo-4-(4-hydroxy-3-phenethylcarbamoyl-phenoxy)-phenyl]-acetic acid

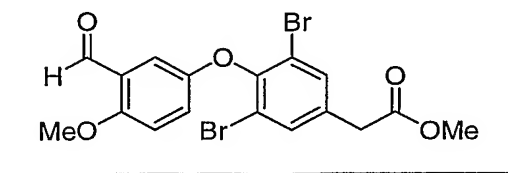
10 **1A.**

Nitric acid (fuming, 100% reagent, 10.4 mL) was added dropwise to acetic anhydride (14.4 mL) while keeping the solution temperature between -20°C and -25°C (ethanol/dry ice bath). Iodine (4.84 g, 0.191 mol) was added in one portion followed by the dropwise addition of trifluoroacetic acid (17.8 mL) while keeping the reaction mixture between -20°C and -25°C. Upon completion of addition, the reaction was stirred at room temperature until all the iodine had dissolved. The nitrogen oxides were then purged with nitrogen gas and the resulting mixture concentrated by short-path vacuum distillation while taking care to keep the bath temperature below 40°C. The light yellow solid residue that resulted was partially dissolved in 54 mL of acetic anhydride. The resulting slurry was treated sequentially by the dropwise addition of anisole (5.8 g, 0.053 mol) dissolved in 65 mL of acetic anhydride and trifluoroacetic acid (10 mL), while keeping the temperature between -20°C and -25°C. The reaction mixture was stirred at room temperature overnight, then concentrated again by short-path vacuum distillation while taking care to keep

the bath temperature below 40°C, and finally treated with 56 mL of methanol. The resulting mixture was poured into a solution comprised of 52 mL of 10% NaHSO₃ and 360 mL of 2M NaBF₄. After stirring this mixture vigorously for 2 hr, the aqueous portion was decanted and the remaining semi-solid was washed with several portions of hexane. Filtration followed by drying in vacuo afforded 4.6 g of bis-(4-methoxyphenyl)iodonium tetrafluoroborate (1A) as a light yellow solid (satisfactory ¹H and ¹³C NMR were obtained).

1B.

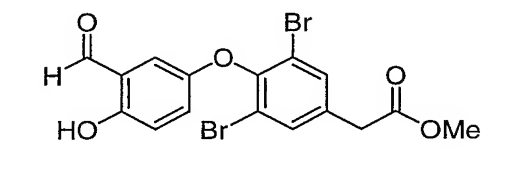
Bis-(4-methoxyphenyl)iodonium tetrafluoroborate (1A, 2 g, 4.67 mmol) and copper bronze (0.59 g, 9.3 mmol) were suspended in 30 mL of CH₂Cl₂ under argon, cooled in an ice-bath, and treated with a solution of triethylamine (0.472 g, 4.66 mmol) and methyl 3,5-dibromo-4-hydroxyphenylacetate (1.51 g, 4.67 mmol) in 15 mL of CH₂Cl₂, added dropwise. After 30 minutes, the ice-bath was removed and the reaction kept at room temperature overnight. The reaction mixture was concentrated in vacuo, then directly purified by flash chromatography (silica gel, 7.5% ethyl acetate in hexanes) to give 1.42 g (75%) of the desired diaryl ether coupling product, Compound 1B (satisfactory ¹H and ¹³C NMR were obtained).

1C.

To a solution of compound 1B (1.41 g, 3.6 mmol) in 20 mL of CH₂Cl₂ cooled to -60°C under nitrogen was added dichloromethyl methyl ether (0.65 mL, 7.2 mmol)

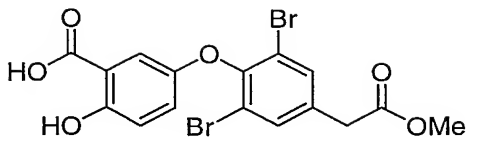
followed by stannic chloride (21 mL of 1M in CH₂Cl₂). The reaction was kept between -60°C and -10°C for 4 hours, then for 2 hours between -10°C and 0°C. The reaction was next quenched by the addition of 2N aqueous HCl, stirred vigorously for 20 minutes, then extracted with CH₂Cl₂. The combined organic extract was washed with saturated NaHCO₃ solution and water, then dried over Na₂SO₄. The crude product mixture was redissolved in methanol, and the resulting solution was kept at room temperature overnight. After removal of the methanol in vacuo, flash chromatography (silica gel, ethyl acetate/hexane) gave 1.4 g (85%) of the desired aldehyde product, Compound 1C (satisfactory ¹H and ¹³C NMR were obtained).

1D.

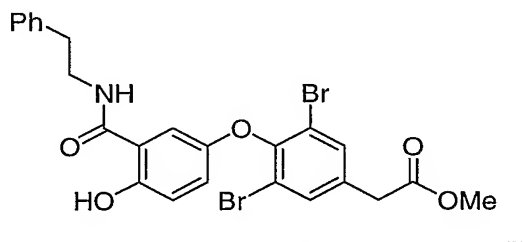


To a solution containing boron tribromide (6.2 g, 24.8 mmol) in 12 mL of CH₂Cl₂ cooled to -68°C under nitrogen was added dropwise Compound 1C (1.1 g, 2.48 mmol) dissolved in 12 mL of CH₂Cl₂. After removal of the cooling bath, the reaction was allowed to warm to 0°C, then kept at that temperature for 1 hour. The reaction mixture was then cooled back down to -20°C, then quenched by the dropwise addition of 7 mL of water. Next the reaction mixture was repeatedly diluted with methanol and concentrated in vacuo, then treated with CH₂Cl₂ and water. The organic extract was washed with water, saturated NaHCO₃ and brine, then dried over Na₂SO₄ and concentrated in vacuo to provide 1.02 g of crude demethylated product, Compound 1D, as a light yellow solid (satisfactory ¹H and ¹³C NMR were obtained). This material was used as such in the next reaction.

1E.



To a solution of Compound 1D (239 mg, 0.54 mmol) in 3.75 mL of 2:1 tetrahydrofuran/water cooled in an ice-bath was added dropwise sulfamic acid (1 mL of aqueous 1M), followed by the dropwise addition of a solution of sodium chlorite (98 mg, 1.08 mmol) dissolved in 1.1 mL of water. The slightly exothermic reaction was stirred in an ice-bath for 2 hours, then diluted with 20 mL of water and extracted with CH₂Cl₂. The combined organic extract was washed with water and brine, then dried over MgSO₄, filtered and concentrated in vacuo to give 0.235 g of carboxylic acid product, Compound 1E, as a white solid (satisfactory ¹H and ¹³C NMR were obtained). This material was used without purification in the next reaction.

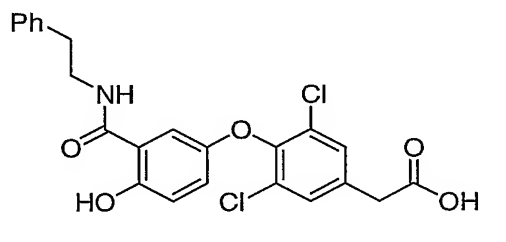
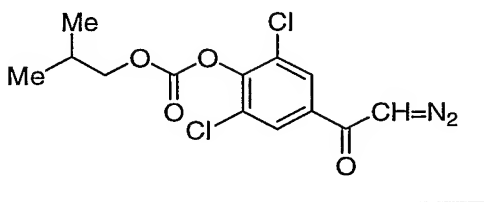
1F.

15

Compound 1E (60 mg, 0.13 mmol), HOAt (27.2 mg, 0.2 mmol) and phenethylamine (17.4 mg, 0.14 mmol) were dissolved in a mixture of 0.3 mL of CH₂Cl₂ and 0.1 mL of DMF. Diisopropylcarbodiimide (21.4 mg, 0.2 mmol) was added to the reaction at room temperature and the reaction was stirred for an additional 2 hours, then directly flash chromatographed (silica gel, 1:9 ethyl acetate/hexane) to yield 61 mg (84%) of the desired amide product, Compound 1F (satisfactory ¹H and ¹³C NMR were obtained).

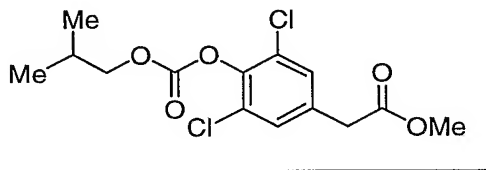
Example 1

Compound 1F (26.6 mg, 0.0474 mmol) was treated with a mixture of 0.1 mL of methanol and 0.1 mL of 1N aqueous sodium hydroxide solution. The reaction was stirred at 35°C for 2 hours, then acidified with 0.12 mL of 1N aqueous hydrochloric acid and extracted with ethyl acetate. The organic extract was washed with brine, dried over Na₂SO₄ and concentrated in vacuo to provide 12 mg (46%) of Example 1 (HPLC purity 98.9%, satisfactory MS (550.1, [M+H]⁺) and ¹H and ¹³C NMR were obtained).

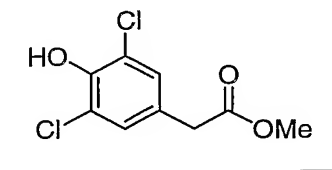
EXAMPLE 2**[3,5-Dichloro-4-(4-hydroxy-3-phenethylcarbamoyl-phenoxy)-phenyl]-acetic acid****2A.**

Isobutylchloroformate (30.97 mL, 234 mmol) was added to 3,5-dichloro-4-hydroxybenzoic acid (24.25 g, 117 mmol) in 250 mL of THF cooled to -20 °C. Next N-methylmorpholine (25.73 mL, 234 mmol) was added slowly while maintaining the internal temperature at ca. -20 °C. After 30 minutes, the reaction mixture was filtered through a glass frit and rinsed with 80 mL of THF. A diazomethane solution was prepared beforehand by the careful addition of MNNG, 1-methyl-3-nitro-1-nitrosoguanidine (50 g, 329 mmol) to a rapidly stirred mixture of 40% aq NaOH (150

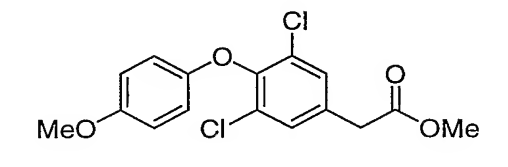
mL) and diethyl ether (500 mL) cooled in an ice-water bath. The yellow ethereal diazomethane solution was carefully decanted from the water layer and dried over KOH pellets in a chilled flask. The cold, dried ethereal diazomethane solution was added to the THF solution of mixed anhydride (above) kept at -20 °C. The combined
5 reaction mixture was kept under argon and chilled in an ice-water bath for 7 h, then purged with argon, treated with a few drops of acetic acid and extracted with ether (500 mL). The organic extract was rinsed with water, saturated NaHCO₃ and brine, dried (MgSO₄) and concentrated in vacuo. Trituration of the crude product with hexanes gave 25.38 g (68%) of purified Compound 2A as a solid, satisfactory ¹H and
10 ¹³C NMR.

2B.

15 To a solution of silver benzoate (3.2 g, 14 mmol) dissolved in a mixture of 300 mL of triethylamine and 200 mL of methanol cooled in an ice-water bath was added over a period of 5-10 minutes Compound 2A (30 g, 90.59 mmol) in a mixture of 200 mL of methanol and 100 mL of dichloromethane. The reaction was covered from light and allowed to come to room temperature overnight, then filtered over Celite with
20 rinsing with an additional 400 mL of methanol. The organic solution was concentrated in vacuo to 35 g of crude dark brown oil. Chromatography on 450 g of silica gel eluted with 4/1, hexanes/EtOAc yielded 20.07 g (67% yield) of Compound 2B, satisfactory ¹H and ¹³C NMR.

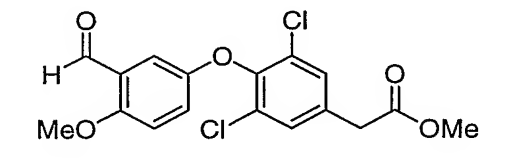
25 2C.

Compound 2C (20 g, 59.67 mmol) was dissolved in 18 mL of methanol and added to 100 mL of 0.5 N sodium methoxide in methanol. The reaction mixture was heated in a 60 °C bath for 3 h, then treated with an additional 25 mL of 0.5 N sodium methoxide solution. After a further 2 h, the reaction was cooled in an ice-water bath and acidified with 70 mL of 1N aq HCl, concentrated in vacuo and the precipitated product solution was refrigerated overnight, then filtered to give product contaminated with inorganic salts. The solid residue was extracted with ethyl acetate. The organic extract was rinsed with water, then brine and dried with MgSO₄. Removal of solvents in vacuo provided purified Compound 2C (13.5 g, 96% yield) with satisfactory ¹H and ¹³C NMR.

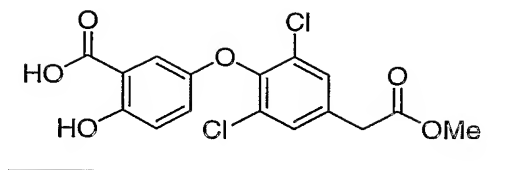
2D.

15

Compound 2C (145 mg, 0.426 mmol) was converted to 150 mg (80%) of product 2D (satisfactory ¹H and ¹³C NMR were obtained) by the method described above for compound 1C.

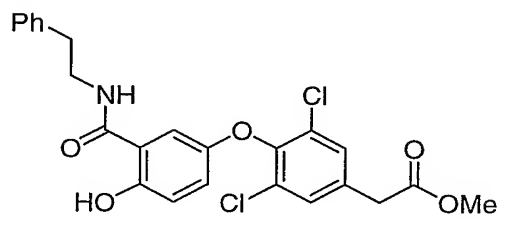
2E.

Compound 2D (120 mg, 0.325 mmol) was converted to 100 mg (86%) of crude product 2E (satisfactory ¹H and ¹³C NMR were obtained) by the method described above for compound 1C. This material was used in the next reaction without further purification.

2F.

5 Oxidation of compound 2E (99 mg, 0.28 mmol) yielded 98 mg (86%) of crude product 2F (satisfactory ¹H and ¹³C NMR were obtained) by the method described above for compound 1D. This material was used in the next reaction without further purification.

10 **2G.**



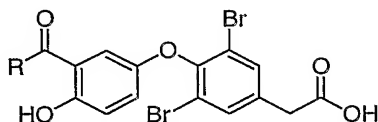
 Coupling of phenethylamine (8.5 mg, 0.07 mmol) to compound 2F (20 mg, 0.054 mmol) by the method described above for compound 1E yielded, after
15 purification (flash chromatography on silica gel, ethyl acetate/hexane), 25 mg (72%) of product 2G (satisfactory ¹H and ¹³C NMR were obtained).

Example 2

 Saponification of compound 2G (18 mg, 0.038 mmol) by the method
20 described above for the preparation of Example 1 yielded 11 mg (64%) of the desired product, Example 2 (HPLC purity 96.1%, satisfactory MS (458.4, [M-H]⁻) and ¹H NMR were obtained)

EXAMPLES 3 TO 17

By generally following the procedures of Example 1 or 2, the following compounds of the invention were prepared.



5

Example	Name	R	[M+H] ⁺
3	[4-(3-Benzylcarbamoyl-4-hydroxy-phenoxy)-3,5-dibromo-phenyl]-acetic acid		534
4	[5-(2,6-Dibromo-4-carboxymethyl-phenoxy)-2-hydroxy-benzoylamino]-acetic acid		502.1 (M-H) ⁻
5	[3,5-Dibromo-4-(4-hydroxy-3-phenylcarbamoyl-phenoxy)-phenyl]-acetic acid		505.92
6	{3,5-Dibromo-4-[4-hydroxy-3-(4-phenyl-butylcarbamoyl)-phenoxy]-phenyl}-acetic acid		576
7	{3,5-Dibromo-4-[4-hydroxy-3-(3-phenyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		562
8	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-1-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		563.07 [M-H] ⁻
9	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-1-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		564
10	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-2-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		565.97
11	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(3-hydroxy-3-phenyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		579.93

Example	Name	R	[M+H] ⁺
12	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(3-hydroxy-3-phenyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		Not available
13	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-2-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		565.9
14	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(1-hydroxymethyl-2-methyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		532.0
15	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(1-hydroxymethyl-2-methyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		532.0
16	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-1-methyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		502
17	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-1-methyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		502

EXAMPLES 18 TO 62

Examples 18 to 62 were prepared as part of solution-phase libraries using one of the following procedures:

5

Procedure A to couple monobasic amines:

(Example 56 is described to exemplify this procedure) To a 1 dram reaction vial was added 2-chloro-6-fluorobenzylamine (13.0 mg, 0.081 mmol, 1.6 eq). A solution of HOAt (11.6 mg, 0.085 mmol, 1.7 eq) and carboxylic acid 1E (23 mg, 0.05 mmol, 1 eq) in 0.25 mL of 4:1 THF/DMF was added to the reaction vial (in the case of amine hydrochloride salts, diisopropylethylamine (30 mg, 0.23 mmol, 4.6 eq) was added). EDC (20 mg, 0.104 mmol, 2.1 eq) was then added and the reaction mixture sonicated for 1 minute. The reaction vial was shaken for 60 hours at room temperature following which a solution of LiOH.H₂O (22 mg, 0.52 mmol, 10.5 eq) in 0.5 mL 1:1 MeOH/H₂O was added and the mixture shaken for 12 hours.

10

15

The product was purified via solid phase extraction using a Vac Elut vacuum manifold (Varian) by the procedure outlined below:

- 1) Dowex-H+ (approx. 250 mg) was added to the reaction vial.
 - 2) An 8 mL syringe fitted with a frit was placed atop a Varian C-18 2 gm cartridge (pre-equilibrated with 5 mL Solvent B (90:10:1 MeOH/H₂O/TFA) followed by 5 mL Solvent A (90:10:1 H₂O/MeOH/TFA)).
 - 3) The reaction mixture was diluted with 4 mL Solvent A and loaded onto the 8 mL syringe assembled as above.
 - 4) Column was rinsed with 6 mL Solvent A; then 5 mL of 30:70:1 MeOH/H₂O/TFA to remove HOAt.
 - 5) The product was eluted with 10 mL Solvent B into a 16x100 mm tube.
- The product solution was concentrated using a speed vac for 16 hours to afford 27.9 mg (95%) of Example 56 as a solid. Reverse phase analytical HPLC analysis indicated a purity of 88.4%. MS (electrospray): m/z 588 (M+H).

15

Procedure B to couple dibasic amines in which only one of the amine groups can undergo acylation:

The procedure used was as above except that DIC (1.5 eq) and HOBt (1.5 eq) replaced EDC and HOAt, respectively. In the case of amine hydrochlorides, 30 mg N-methylmorpholine was added. The purification protocol was modified as below:

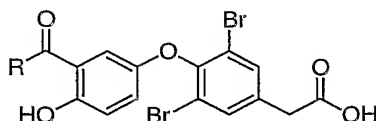
20

- 1) Dowex-H+ (approx. 250 mg) was added to the reaction vial.
 - 2) An 8 mL syringe fitted with a frit was placed atop a 3 gm SCX cartridge (pre-equilibrated with 5 mL Solvent B (90:10:1 MeOH/H₂O/TFA) followed by 5 mL Solvent A (90:10:1 H₂O/MeOH/TFA)).
 - 3) The reaction mixture was diluted with 4 mL Solvent A and loaded onto the 8 mL syringe assembled as above.
 - 4) Column was rinsed with 6 mL Solvent A; 6 mL Solvent B to remove all non-basic components.
 - 5) The product was eluted with 9 mL 2M NH₃ in methanol.
- The product solutions were concentrated using a speed vac for 16 hours to afford product amides. All products were further purified, if necessary, by reverse phase preparative HPLC and gave satisfactory purity (>80%) and MS.

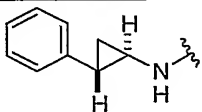
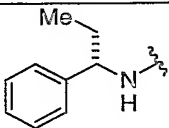
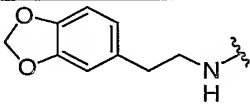
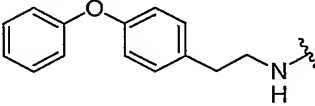
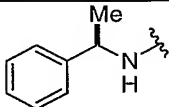
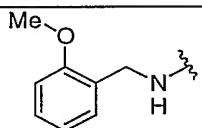
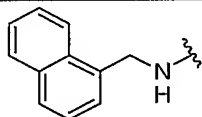
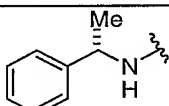
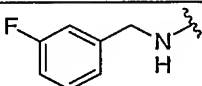
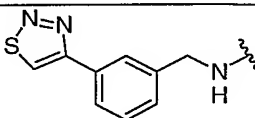
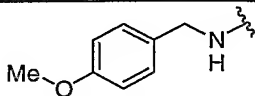
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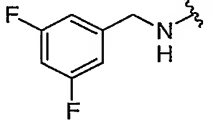
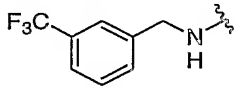
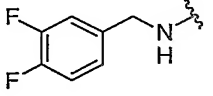
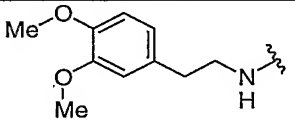
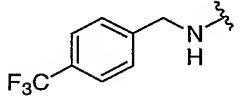
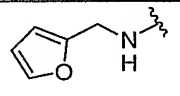
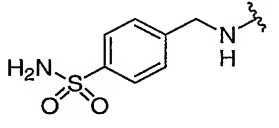
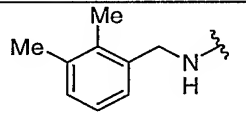
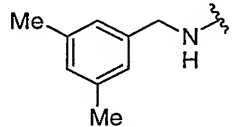
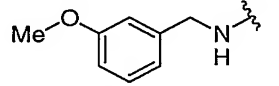
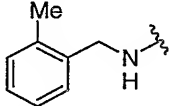
Examples 18 to 62 described in the table below were prepared by procedure A or B described above.

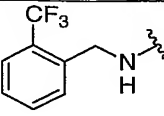
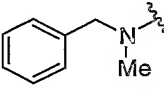
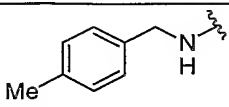
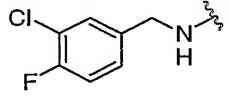
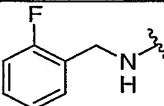
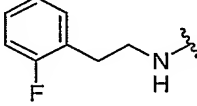
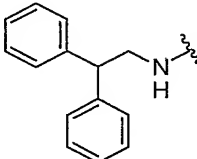
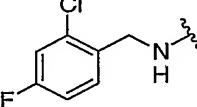
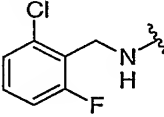
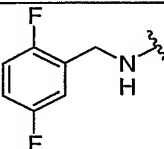
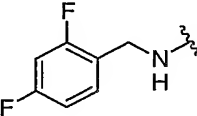
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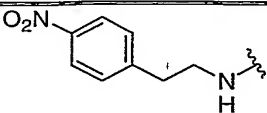
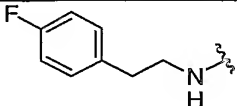
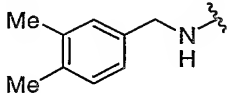
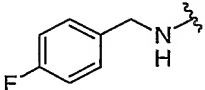


Example	Name	R	[M+H] ⁺
18	(4-{3-[(Benzo[1,3]dioxol-5-ylmethyl)-carbamoyl]-4-hydroxy-phenoxy}-3,5-dibromo-phenyl)-acetic acid		579.93
19	{3,5-Dibromo-4-[4-hydroxy-3-(indan-2-ylcarbamoyl)-phenoxy]-phenyl}-acetic acid		562.01
20	{3,5-Dibromo-4-[3-(cyclohexylmethyl)-carbamoyl]-4-hydroxy-phenoxy]-phenyl}-acetic acid		542.04
21	(3,5-Dibromo-4-{4-hydroxy-3-[2-(4-methoxy-phenyl)-ethylcarbamoyl]-phenoxy}-phenyl)-acetic acid		579.98
22	{3,5-Dibromo-4-[4-hydroxy-3-(3-methyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		610.01
23	(3,5-Dibromo-4-{4-hydroxy-3-[2-(3-methoxy-phenyl)-ethylcarbamoyl]-phenoxy}-phenyl)-acetic acid		579.98
24	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(1-phenyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		563.99
25	(3,5-Dibromo-4-{4-hydroxy-3-[2-(2-methoxy-phenyl)-ethylcarbamoyl]-phenoxy}-phenyl)-acetic acid		579.97

Example	Name	R	[M+H] ⁺
26, racemic	{3,5-Dibromo-4-[4-hydroxy-3-(2-phenyl-cyclopropylcarbamoyl)-phenoxy]-phenyl}-acetic acid (racemic, trans)		561.96
27	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(1-phenyl-propylcarbamoyl)-phenoxy]-phenyl}-acetic acid		564.02
28	{4-[3-(2-Benzo[1,3]dioxol-5-yl-ethylcarbamoyl)-4-hydroxy-phenoxy]-3,5-dibromo-phenyl}-acetic acid		593.93
29	(3,5-Dibromo-4-{4-hydroxy-3-[2-(4-phenoxy-phenyl)-ethylcarbamoyl]-phenoxy}-phenyl)-acetic acid		641.98
30	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(1-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		550.06
31	{3,5-Dibromo-4-[4-hydroxy-3-(2-methoxy-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		565.94
32	(3,5-Dibromo-4-{4-hydroxy-3-[(naphthalen-1-ylmethyl)-carbamoyl]-phenoxy}-phenyl)-acetic acid		585.98
33	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(1-phenyl-ethylcarbamoyl)-phenoxy]-phenyl}-acetic acid		549.95
34	{3,5-Dibromo-4-[3-(3-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		553.93
35	{3,5-Dibromo-4-[4-hydroxy-3-(4-[1,2,3]thiadiazol-4-yl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		619.92
36	{3,5-Dibromo-4-[4-hydroxy-3-(4-methoxy-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		565.94

Example	Name	R	[M+H] ⁺
37	{3,5-Dibromo-4-[3-(3,5-difluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		571.93
38	{3,5-Dibromo-4-[4-hydroxy-3-(3-trifluoromethyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		603.89
39	{3,5-Dibromo-4-[3-(3,4-difluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		571.92
40	(3,5-Dibromo-4-{3-[2-(3,4-dimethoxy-phenyl)-ethylcarbamoyl]-4-hydroxy-phenoxy}-phenyl)-acetic acid		549.96
41	{3,5-Dibromo-4-[4-hydroxy-3-(4-trifluoromethyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		603.89
42	(3,5-Dibromo-4-{3-[(furan-2-ylmethyl)-carbamoyl]-4-hydroxy-phenoxy}-phenyl)-acetic acid		525.95
43	{3,5-Dibromo-4-[4-hydroxy-3-(4-sulfamoyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		614.90
44	{3,5-Dibromo-4-[3-(2,3-dimethyl-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		563.94
45	{3,5-Dibromo-4-[3-(3,5-dimethyl-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		563.96
46	{3,5-Dibromo-4-[4-hydroxy-3-(3-methoxy-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		565.94
47	{3,5-Dibromo-4-[4-hydroxy-3-(2-methyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		549.96

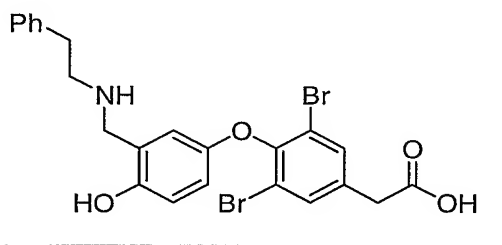
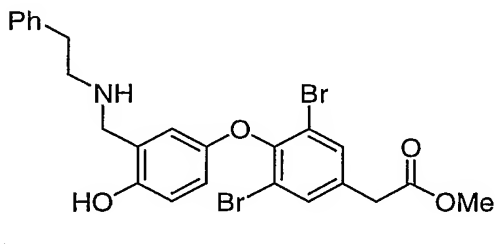
Example	Name	R	[M+H] ⁺
48	{3,5-Dibromo-4-[4-hydroxy-3-(2-trifluoromethyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		603.92
49	{4-[3-(Benzyl-methyl-carbamoyl)-4-hydroxy-phenoxy]-3,5-dibromo-phenyl}-acetic acid		550.05
50	{3,5-Dibromo-4-[4-hydroxy-3-(4-methyl-benzylcarbamoyl)-phenoxy]-phenyl}-acetic acid		549.94
51	{3,5-Dibromo-4-[3-(3-chloro-4-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		587.89
52	{3,5-Dibromo-4-[3-(2-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		553.96
53	{3,5-Dibromo-4-[3-[2-(2-fluoro-phenyl)-ethylcarbamoyl]-4-hydroxy-phenoxy]-phenyl}-acetic acid		567.94
54	{3,5-Dibromo-4-[3-(2,2-diphenyl-ethylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		625.95
55	{3,5-Dibromo-4-[3-(2-chloro-4-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		587.87
56	{3,5-Dibromo-4-[3-(2-chloro-6-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		587.87
57	{3,5-Dibromo-4-[3-(2,5-difluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		571.92
58	{3,5-Dibromo-4-[3-(2,4-difluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		571.94

Example	Name	R	[M+H] ⁺
59	(3,5-Dibromo-4-{4-hydroxy-3-[2-(4-nitro-phenyl)-ethylcarbamoyl]-phenoxy}-phenyl)-acetic acid		594.92
60	(3,5-Dibromo-4-{3-[2-(4-fluoro-phenyl)-ethylcarbamoyl]-4-hydroxy-phenoxy}-phenyl)-acetic acid		567.94
61	{3,5-Dibromo-4-[3-(3,4-dimethyl-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		563.98
62	{3,5-Dibromo-4-[3-(4-fluoro-benzylcarbamoyl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		553.93

EXAMPLE 63

{3,5-Dibromo-4-[4-hydroxy-3-(phenethylamino-methyl)-phenoxy]-phenyl}-acetic acid

5

**63A.**

10

A mixture of compound 1D (36.3 mg, 0.08 mmol), trimethylorthoformate (78 mg, 0.79 mmol) and phenethylamine (78.8 mg, 0.65 mmol) in 1 mL of CH₂Cl₂ was stirred at room temperature overnight, then diluted with 2 mL of CH₂Cl₂ and treated

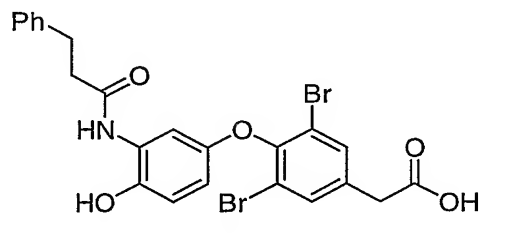
with sodium triacetoxyborohydride (209 mg, 1 mmol) followed by acetic acid (42 mg, 0.7 mmol). The reaction was stirred at room temperature for 4 hours, then treated with water and stirred for 30 minutes. Solid sodium carbonate was added to adjust the reaction mixture to pH 7. More water (2 mL) was added and the product extracted with CH₂Cl₂. The organic extract was washed with brine and concentrated in vacuo. Flash chromatography (silica gel, 1:10:500 2M NH₃ in MeOH/MeOH/CH₂Cl₂) provided 34.6 mg (79%) of product amine, Compound 63A (satisfactory ¹H and ¹³C NMR were obtained).

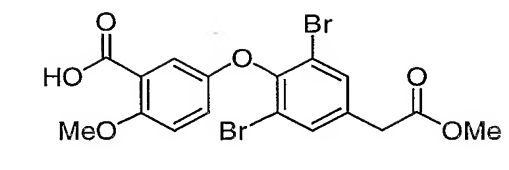
Example 63

Compound 63A (28.2 mg, 0.051 mmol) was treated with a mixture of 0.7 mL of methanol and 0.2 mL of 1N aqueous sodium hydroxide and the resulting mixture was stirred at room temperature for 2 hours. The reaction mixture was then chromatographed on 20 mL of HP-20 resin eluted first with water, then acetone:water mixtures initially 10% acetone until at 50% acetone, the desired product eluted. Pooling of product containing fractions and evaporation of solvents yielded 23.4 mg (82%) of Example 63 (HPLC purity 98.3%, satisfactory MS (536.2, [M+H]⁺) and ¹H and ¹³C NMR were obtained).

EXAMPLE 64

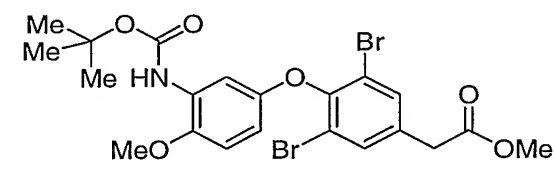
{3,5-Dibromo-4-[4-hydroxy-3-(3-phenyl-propionylamino)-phenoxy]-phenyl}-acetic acid



64A.

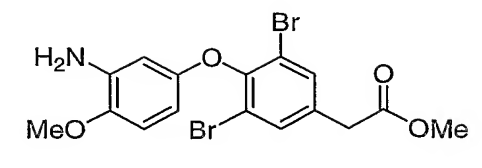
Compound 1C (458 mg, 1 mmol) was dissolved in 6 mL of 2:1 THF/water.

- 5 The reaction mixture was cooled with an ice-bath and treated with 1.3 mL of 1M aqueous sulfamic acid solution followed by 1.4 mL of 1M aqueous sodium chlorite solution. After 40 minutes the reaction was diluted with 10 mL of water and the product extracted with CH₂Cl₂. The organic extract was washed with brine, dried over Na₂SO₄ and concentrated in vacuo to provide 0.45 g of carboxylic acid product,
- 10 Compound 64A which was used as such in the next reaction (satisfactory ¹H and ¹³C NMR were obtained).

64B.

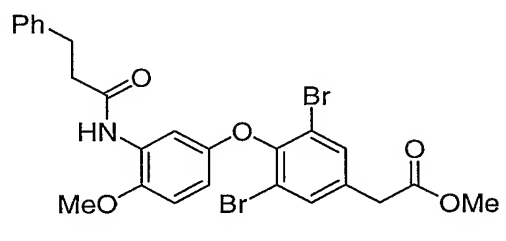
15

- Diphenylphosphoryl azide (0.056 mL, 0.26 mmol) was added to a mixture of Compound 64A (115 mg, 0.25 mmol), triethylamine (0.04 mL, 0.28 mmol), t-butanol (200 mg, 2.7 mmol) and 100 mg of 4A molecular sieves in 1 mL of dioxane. The reaction mixture was heated to reflux for 24 hours, then concentrated in vacuo and
- 20 flash chromatographed (silica gel, ethyl acetate/hexane) to provide 58.3 mg (43%) of t-butyl carbamate product, Compound 64B (satisfactory ¹H and ¹³C NMR were obtained).

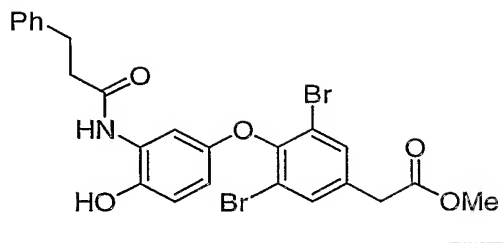
64C.

Compound 64B (17 mg, 0.031 mmol) was dissolved in 1 mL of CH₂Cl₂.

- 5 Trifluoroacetic acid (0.25 mL) was added and the reaction kept at room temperature for 4 hours. Solvents were removed in vacuo and the product extracted into ethyl acetate. The organic extract was washed with saturated NaHCO₃ solution and brine, dried over Na₂SO₄ and concentrated in vacuo to provide 13 mg of amine product, Compound 64C (satisfactory ¹H and ¹³C NMR were obtained) which was used in the
- 10 next reaction without further purification.

64D.

- 15 To a mixture containing Compound 64C (13 mg, 0.029 mmol), hydrocinnamic acid (4.8 mg, 0.03 mmol), and HOAT (4.8 mg, 0.035 mmol) in 0.6 mL of 5:1 CH₂Cl₂/DMF at room temperature was added WSC (6.7mg, 0.035 mmol). The reaction was stirred at room temperature overnight, then diluted with 20 mL of CH₂Cl₂. The organic extract was washed with water, saturated NaHCO₃ solution
- 20 and brine, dried over Na₂SO₄ and concentrated in vacuo. Flash chromatography (silica gel, ethyl acetate/toluene) provided 10.9 mg (62%) of amide product, Compound 64D (satisfactory ¹H and ¹³C NMR were obtained).

64E.

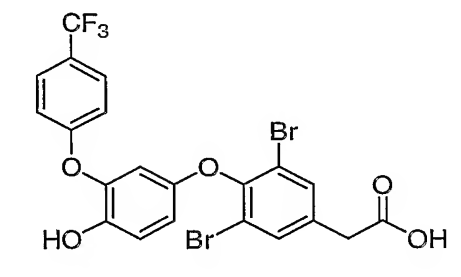
Compound 64D (10.9 mg, 0.019 mmol) dissolved in 0.2 mL of CH₂Cl₂ was
5 added dropwise to a solution of 0.1 mL of boron tribromide in 0.5 mL of CH₂Cl₂ at -
49°C under argon. The reaction mixture was stirred at room temperature for 2 hours,
then poured into a rapidly stirred mixture of ethyl acetate and saturated NaHCO₃
solution. The organic extract was rinsed with brine, dried over Na₂SO₄ and
concentrated in vacuo to yield 8.3 mg (78%) of desired product, Compound 64E
10 (satisfactory ¹H NMR was obtained), which was used in the next reaction without
further purification.

Example 64

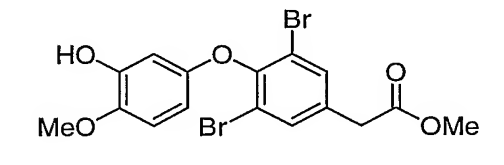
Compound 64E (8.3 mg, 0.015 mmol) was dissolved in a mixture of 0.2 mL of
15 methanol and 0.2 mL of 1N aqueous sodium hydroxide solution. The reaction was
stirred at room temperature for 4 hours, then concentrated in vacuo to remove most of
the methanol. Water was added to the concentrated residue, which was then
acidified with 1N aqueous hydrochloric acid and extracted with ethyl acetate. The
organic extract was washed with brine, dried over Na₂SO₄ and concentrated in vacuo.
20 Lyophilization from dioxane afforded 4.6 mg (57%) of Example 64 (HPLC purity
89.6%, satisfactory MS (550.0, [M+H]⁺) and ¹H and ¹³C NMR were obtained).

EXAMPLE 65

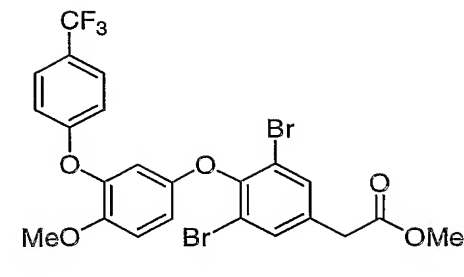
**{3,5-Dibromo-4-[4-hydroxy-3-(4-trifluoromethyl-phenoxy)-phenoxy]-phenyl}-
acetic acid**



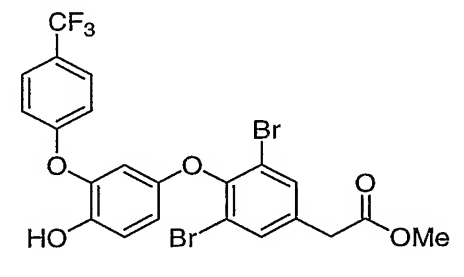
5

65A.

10 m-Chloroperbenzoic acid (172 mg, 1 mmol) dissolved in 3 mL of chloroform was added dropwise to Compound 1C (387 mg, 0.84 mmol) dissolved in 5 mL of chloroform. The reaction was stirred at room temperature under argon overnight. The reaction was next diluted with ether and the organic extract washed with 5% aqueous NaHSO₃, saturated NaHCO₃ and brine, the dried over Na₂SO₄ and concentrated in
15 vacuo to give the intermediate formate ester Baeyer-Villager reaction product. The formate product was dissolved in 10 mL of methanol and treated with 5 mL of 5N hydrochloric acid in dioxane. The reaction mixture was stirred for 3 hours at room temperature, the concentrated in vacuo and evaporated with several portions of toluene. After removal of solvents in vacuo, 332 mg (89%) of Compound 65A was
20 obtained as a solid product (satisfactory ¹H and ¹³C NMR were obtained).

65B.

A mixture containing Compound 65A (30 mg, 0.067 mmol), p-
 5 trifluoromethylphenyl boronic acid (38 mg, 0.201 mmol), copper(II) acetate (13 mg, 0.07 mmol) and 120 mg of crushed 4A molecular sieves in 0.67 mL of CH₂Cl₂ was shaken for 10 minutes, then treated with pyridine (0.033 mL, 0.41 mmol) and triethylamine (0.057 mL, 0.41 mmol). After 3 days the reaction mixture was diluted with ethyl acetate, filtered over Celite and flash chromatographed (silica gel, 7.5%
 10 ethyl acetate/hexane) to afford 39.5 mg (52%) diaryl ether coupling product, Compound 65B (satisfactory ¹H and ¹³C NMR were obtained).

65C.

15

A solution of boron tribromide in CH₂Cl₂ (2 mL of 1M solution) was cooled to -45°C under nitrogen. Compound 65B (21 mg, 0.035 mmol) dissolved in 0.5 mL of CH₂Cl₂ was added dropwise to the BBr₃ solution, and the reaction was allowed to warm from -45°C to 0°C over 4 hours, then diluted with more CH₂Cl₂ and poured
 20 into a mixture of ethyl acetate and saturated aqueous NaHCO₃. The ethyl acetate extract was rinsed with more saturated aqueous NaHCO₃, then brine and concentrated in vacuo with several portions of methanol to provide 20 mg of Compound 65C

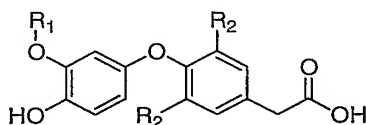
(satisfactory ^1H and ^{13}C NMR were obtained), which was used in the next step without further purification.

Example 65

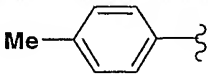
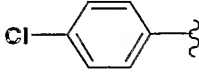
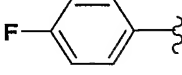
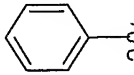
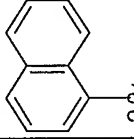
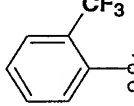
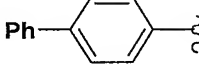
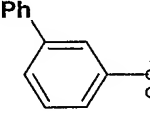
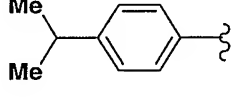
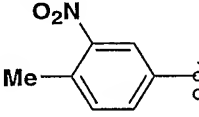
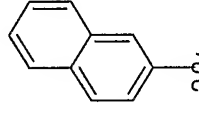
5 Compound 65C (19.5 mg, 0.0338 mmol) was dissolved in a mixture of 0.4 mL of methanol and 0.3 mL of 1N aqueous sodium hydroxide solution. The reaction was stirred at room temperature for 4 hours, then concentrated in vacuo to remove most of the methanol. Water was added to the concentrated residue, which was then acidified with 1N aqueous hydrochloric acid and extracted with ethyl acetate. The organic
10 extract was washed with brine, dried over Na_2SO_4 and concentrated in vacuo with toluene to yield 13mg (68%) of Example 65 obtained as a tan colored solid (HPLC purity 88.3%, satisfactory MS (558.7, $[\text{M}-\text{H}]^-$) and ^1H and ^{13}C NMR were obtained).

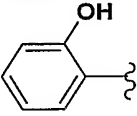
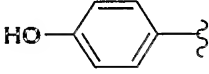
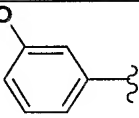
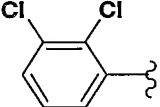
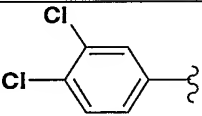
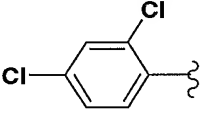
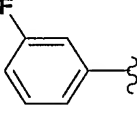
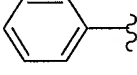
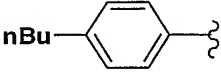
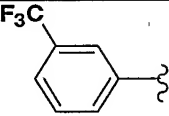
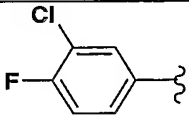
EXAMPLES 66 TO 98

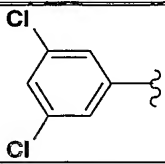
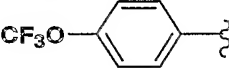

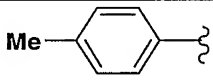
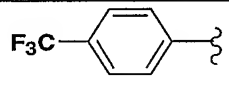
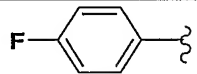
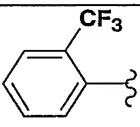
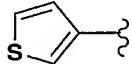
15 Examples 66 to 98 were prepared by following procedures similar to those described for Example 65.

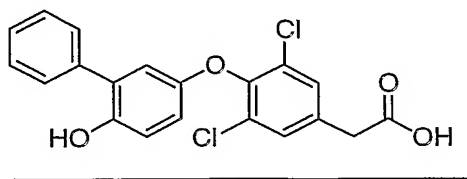


Example	Name	R1	R2	$[\text{M}-\text{H}]^-$
66	[3,5-Dichloro-4-(4-hydroxy-3-phenoxy-phenoxy)-phenyl]-acetic acid		Cl	403.2
67	{3,5-Dichloro-4-[4-hydroxy-3-(4-hydroxy-phenoxy)-phenoxy]-phenyl}-acetic acid		Cl	419.0
68	{3,5-Dibromo-4-[3-(3,5-dichloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	558.7

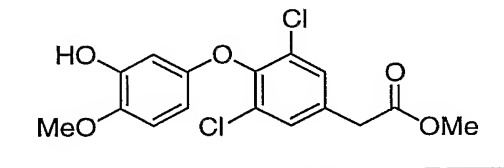
Example	Name	R1	R2	[M-H] ⁻
69	[3,5-Dibromo-4-(4-hydroxy-3-p-tolyloxy-phenoxy)-phenyl]-acetic acid		Br	504.7
70	{3,5-Dibromo-4-[3-(4-chloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	524.7
71	{3,5-Dibromo-4-[3-(4-fluoro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	509
72	[3,5-Dibromo-4-(4-hydroxy-3-phenoxy-phenoxy)-phenyl]-acetic acid		Br	491
73	{3,5-Dibromo-4-[4-hydroxy-3-(naphthalen-1-yloxy)-phenoxy]-phenyl}-acetic acid		Br	541
74	{3,5-Dibromo-4-[4-hydroxy-3-(2-trifluoromethyl-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	559
75	{4-[3-(Biphenyl-4-yloxy)-4-hydroxy-phenoxy]-3,5-dibromo-phenyl}-acetic acid		Br	569.0
76	{4-[3-(Biphenyl-3-yloxy)-4-hydroxy-phenoxy]-3,5-dibromo-phenyl}-acetic acid		Br	569.0
77	{3,5-Dibromo-4-[4-hydroxy-3-(4-isopropyl-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	535.0
78	{3,5-Dibromo-4-[4-hydroxy-3-(4-methyl-3-nitro-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	550
79	{3,5-Dibromo-4-[4-hydroxy-3-(naphthalen-2-yloxy)-phenoxy]-phenyl}-acetic acid		Br	541

Example	Name	R1	R2	[M-H] ⁻
80	{3,5-Dibromo-4-[4-hydroxy-3-(2-hydroxy-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	507
81	{3,5-Dibromo-4-[4-hydroxy-3-(4-hydroxy-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	507
82	{3,5-Dibromo-4-[4-hydroxy-3-(3-hydroxy-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	507
83	{3,5-Dibromo-4-[3-(2,3-dichloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	560.8
84	{3,5-Dibromo-4-[3-(3,4-dichloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	560.9
85	{3,5-Dibromo-4-[3-(2,4-dichloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	560.8
86	{3,5-Dibromo-4-[3-(3-fluoro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	509
87	[3-Bromo-4-(4-hydroxy-3-phenoxy-phenoxy)-5-methyl-phenyl]-acetic acid		Br, Me	427.4
88	{3,5-Dibromo-4-[3-(4-butyl-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	547
89	{3,5-Dibromo-4-[4-hydroxy-3-(3-trifluoromethyl-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	559
90	{3,5-Dibromo-4-[3-(3-chloro-4-fluoro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	543

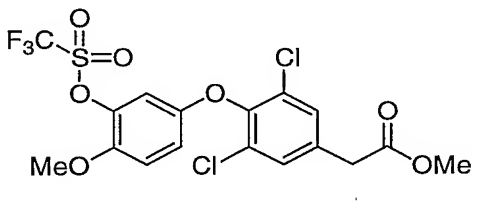
Example	Name	R1	R2	[M-H] ⁻
91	{3,5-Dichloro-4-[3-(3,5-dichloro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Cl	471
92	{3,5-Dibromo-4-[4-hydroxy-3-(4-trifluoromethoxy-phenoxy)-phenoxy]-phenyl}-acetic acid		Br	575
93	{3,5-Dibromo-4-[3-(4-fluoro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Br	509
94	{3,5-Dichloro-4-(4-hydroxy-3-p-tolyloxy-phenoxy)-phenyl}-acetic acid		Cl	Not available
95	{3,5-Dichloro-4-[4-hydroxy-3-(4-trifluoromethyl-phenoxy)-phenoxy]-phenyl}-acetic acid		Cl	470.9
96	{3,5-Dichloro-4-[3-(4-fluoro-phenoxy)-4-hydroxy-phenoxy]-phenyl}-acetic acid		Cl	421
97	{3,5-Dichloro-4-[4-hydroxy-3-(2-trifluoromethyl-phenoxy)-phenoxy]-phenyl}-acetic acid		Cl	471.0
98	{3,5-Dibromo-4-[4-hydroxy-3-(thiophen-3-yloxy)-phenoxy]-phenyl}-acetic acid		Br	497

EXAMPLE 99**[3,5-Dichloro-4-(6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid**

5

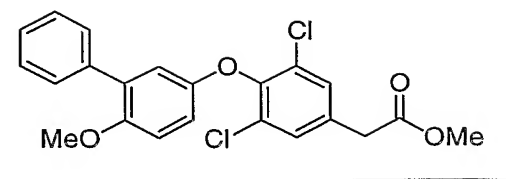
99A.

Compound 99A was prepared from aldehyde intermediate 2E by following the
10 procedure described for intermediate 65A (satisfactory ¹H and ¹³C NMR were
obtained).

99B.

15

Triflic anhydride (0.094 mL, 0.56 mmol) was added dropwise to a solution
containing compound 99A (0.2 g, 0.56 mmol) and triethylamine (0.078 mL, 0.56
mmol) in dry methylene chloride (7 mL) cooled to -40 °C under argon. The reaction
was stirred for 1 h at -40 °C to -10 °C, then water was added and the product extracted
20 with additional methylene chloride. Work-up and flash chromatography (silica gel, 1/5
EtOAc/hexanes) yielded 0.22 g (81%) of Compound 99B (satisfactory ¹H and ¹³C
NMR were obtained).

99C.

A mixture containing Compound 99B (47.7 mg, 0.0975 mmol), phenylboronic
 5 acid (23.8 mg, 0.195 mmol), potassium carbonate (20.3 mg, 0.147 mmol) and
 palladium tetrakis-triphenylphosphine (11 mg) in 0.8 mL of degassed toluene was
 heated at 85 to 95 °C for 2 h. Flash chromatography (silica gel, 1/9 EtOAc/hexanes)
 provided 30.7 mg (75%) of Compound 99C (satisfactory ¹H and ¹³C NMR were
 obtained).

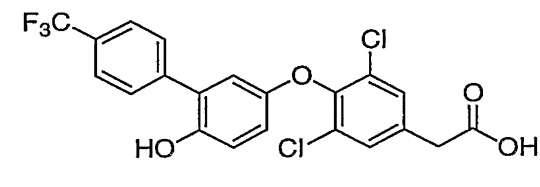
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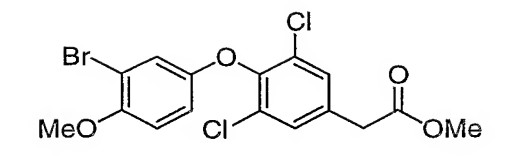
Example 99

Example 99 was obtained in two steps from Compound 99C by (1)
 demethylation of the phenolic methyl ether group (following the procedure described
 for the conversion of Compound 65B to Compound 65C), followed by
 15 (2)saponification of the methyl ester group (following the procedure described for the
 conversion of Compound 65C to Example 65). Compound 99C exhibited satisfactory
 MS (387.3, [M-H]⁻) and ¹H and ¹³C NMR spectra.

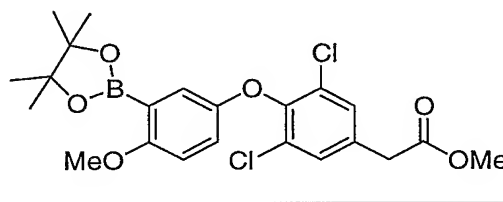
EXAMPLE 100

20 **[3,5-Dichloro-4-(6-hydroxy-4'-trifluoromethyl-biphenyl-3-yloxy)-phenyl]-acetic
 acid**

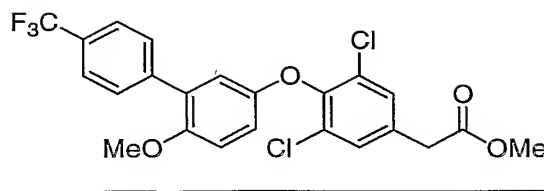


100A.

Bromine (1.9 g, 12.4 mmol) was added dropwise to a rapidly stirring solution
 5 of Compound 2D (1.7 g, 5.0 mmol) in 20 mL glacial acetic acid. After 1 h, the
 reaction was diluted with ethyl acetate, washed with 10% aqueous NaHSO₃, water,
 saturated aqueous sodium bicarbonate and brine. The organic layer was dried over
 anhydrous magnesium sulfate, filtered and evaporated to dryness yielding 2.17 g
 (>99%) crude bromide Compound 100A of suitable purity for the next step. A ¹H
 10 NMR obtained was consistent with the proposed structure.

100B.

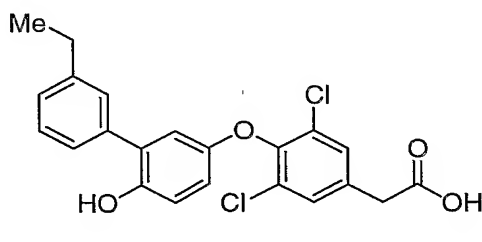
Anhydrous potassium acetate (0.74 g, 7.5 mmol), [1,1'-
 15 bis(diphenylphosphino)ferrocene]dichloropalladium(II) methylene chloride complex
 (0.4 g, 0.5 mmol), and bis(pinacolato)diboron (1.9 g, 7.5 mmol) were placed under
 argon and treated with a degassed solution consisting of Compound 100A (1.1 g, 2.5
 mmol) and dimethylsulfoxide (15 mL). The mixture was stirred at 80 °C for 4 h,
 20 cooled to room temperature, diluted with EtOAc and washed with water and brine,
 dried over magnesium sulfate, filtered and evaporated in vacuo. Compound 100B
 (0.93 g, 80%) was isolated by silica gel chromatography (1/9 to 3/7, EtOAc/hexanes).
 It exhibited ¹H and ¹³C NMR spectra consistent with the assigned structure.

100C.

4-Trifluorobromobenzene (81 mg, 0.36 mmol), [1,1'-
5 bis(diphenylphosphino)ferrocene]dichloropalladium(II) methylene chloride complex
(10 mg, 0.013 mmol), and potassium carbonate (26 mg, 0.19 mmol) were placed
under argon and treated with a degassed solution of Compound 100B (30 mg, 0.064
mmol) in dimethylsulfoxide (0.4 mL). The reaction was heated to 80 °C for 1.5 h,
cooled to room temperature, diluted with EtOAc, washed with water and brine, dried
10 over magnesium sulfate, filtered and evaporated in vacuo. Compound 100C (18 mg,
58%) was isolated by preparative thin layer silica gel chromatography (4/6,
EtOAc/hexanes). It exhibited ¹H and ¹³C NMR spectra consistent with the assigned
structure.

15 Example 100

Example 100 was obtained in two steps from Compound 100C by (1)
demethylation of the phenolic methyl ether group (following the procedure described
for the conversion of Compound 65B to Compound 65C), followed by
(2)saponification of the methyl ester group (following the procedure described for the
20 conversion of Compound 65C to Example 65). Satisfactory MS (454.9, [M-H]⁻) and
¹H and ¹³C NMR were obtained.

EXAMPLE 101**[3,5-Dichloro-4-(3'-ethyl-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid**

5

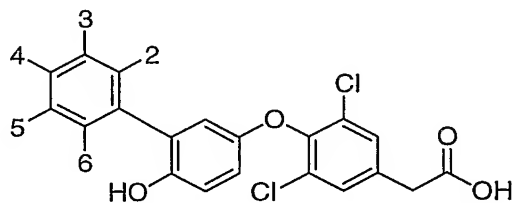
Example 101 was prepared in a manner analogous to that described for Example 100, except that the palladium(II) catalyst employed for the coupling reaction between 2-bromopyridine with Compound 100B was tetrakis(triphenylphosphine)palladium(0). Satisfactory MS (415, [M-H]⁻) and ¹H and ¹³C NMR were obtained.

10

EXAMPLES 102 TO 133

Examples 102 to 133, wherein an aryl group is located at the R₄ position (R₈ = aryl), were prepared by following procedures similar to those described above for Examples 99 to 101.

15



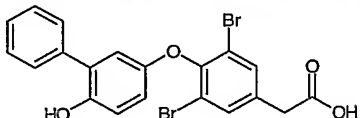
Example	Name	Substitution	[M-H] ⁻
102	[3,5-Dichloro-4-(6,3'-dihydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-OH	403.0
103	[4-(3'-Carbamoyl-6-hydroxy-biphenyl-3-yloxy)-3,5-dichloro-phenyl]-acetic acid	3-CONH ₂	429.9
104	[4-(4'-Carbamoyl-6-hydroxy-biphenyl-3-yloxy)-3,5-dichloro-phenyl]-acetic acid	4-CONH ₂	430.0

Example	Name	Substitution	[M-H] ⁻
105	[3,5-Dichloro-4-(6-hydroxy-2'-hydroxymethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2-CH ₂ OH	298.9 [M-H ₃ O] ⁻
106	[3,5-Dichloro-4-(6-hydroxy-4'-methyl-biphenyl-3-yloxy)-phenyl]-acetic acid	4-Me	401
107	[3,5-Dichloro-4-(6-hydroxy-3'-methyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3-Me	401
108	[3,5-Dichloro-4-(6-hydroxy-2'-trifluoromethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2-CF ₃	455.0
109	[3,5-Dichloro-4-(6,4'-dihydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	4-OH	403.0
110	[3,5-Dichloro-4-(6-hydroxy-3'-trifluoromethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3-CF ₃	454.9
111	[3,5-Dichloro-4-(4'-fluoro-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	4-F	405.0
112	[3,5-Dichloro-4-(6-hydroxy-[1,1';4',1'']terphenyl-3-yloxy)-phenyl]-acetic acid	4-Ph	463
113	[3,5-Dichloro-4-(6-hydroxy-[1,1';3',1'']terphenyl-3-yloxy)-phenyl]-acetic acid	3-Ph	463
114	[3,5-Dichloro-4-(6,2'-dihydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	2-OH	403
115	[3,5-Dichloro-4-(6-hydroxy-2',4'-dimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2,4-diMe	415
116	[3,5-Dichloro-4-(6-hydroxy-2',3'-dimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2,3-diMe	415
117	[3,5-Dichloro-4-(6-hydroxy-3',5'-dimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3,5-diMe	415
118	[3,5-Dichloro-4-(6-hydroxy-3',4'-dimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3,4-diMe	415
119	[3,5-Dichloro-4-(6-hydroxy-2',5'-dimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2,5-diMe	415
120	[3,5-Dichloro-4-(3'-chloro-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-Cl	421
121	[3,5-Dichloro-4-(3'-fluoro-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-F	405

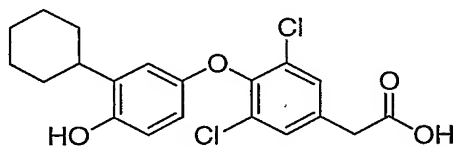
Example	Name	Substitution	[M-H] ⁻
122	[4-(3'-Acetyl-6-hydroxy-biphenyl-3-yloxy)-3,5-dichloro-phenyl]-acetic acid	3-COMe	429
123	[3,5-Dichloro-4-(6-hydroxy-4'-phenoxy-biphenyl-3-yloxy)-phenyl]-acetic acid	4-OPh	479
124	[4-(5'-tert-Butyl-6-hydroxy-2'-methyl-biphenyl-3-yloxy)-3,5-dichloro-phenyl]-acetic acid	2-Me, 5-tertBu	457
125	[3,5-Dichloro-4-(6-hydroxy-2',4',5'-trimethyl-biphenyl-3-yloxy)-phenyl]-acetic acid	2,4,5-triMe	429
126	[3,5-Dichloro-4-(6-hydroxy-3'-propyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3-nPr	429
127	[3,5-Dichloro-4-(6-hydroxy-3'-isobutyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3-isoBu	443
128	[3,5-Dichloro-4-(3'-heptyl-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-nHeptyl	485
129	[3,5-Dichloro-4-(6-hydroxy-3'-isopropyl-biphenyl-3-yloxy)-phenyl]-acetic acid	3-isoPr	429
130	[3,5-Dichloro-4-(6-hydroxy-3'-methoxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-OMe	417
131	[3,5-Dichloro-4-(3'-ethoxy-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-OEt	431
132	[3,5-Dichloro-4-(3'-difluoromethoxy-6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-OCHF ₂	453
133	[3,5-Dichloro-4-(6-hydroxy-3'-trifluoromethoxy-biphenyl-3-yloxy)-phenyl]-acetic acid	3-OCF ₃	471

EXAMPLES 134 TO 139

Examples 134 to 139, wherein an aryl group is located at the R4 position (R8 = aryl), were also prepared by following procedures similar to those described above
 5 for Examples 99 to 101.

Example	Name	Structure	[M-H] ⁻
134	[3,5-Dibromo-4-(6-hydroxy-biphenyl-3-yloxy)-phenyl]-acetic acid		476

Example	Name	Structure	[M-H] ⁻
135	[3,5-Dichloro-4-(4-hydroxy-3-naphthalen-1-yl-phenoxy)-phenyl]-acetic acid		437
136	{3,5-Dichloro-4-[3-(9H-fluoren-2-yl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		475
137	3-[3,5-Dibromo-4-(6-hydroxy-biphenyl-3-yloxy)-phenyl]-propionic acid		490
138	3,5-Dibromo-4-(6-hydroxy-biphenyl-3-yloxy)-benzoic acid		462
139	3,5-Dichloro-4-(6-hydroxy-biphenyl-3-yloxy)-benzoic acid		373

EXAMPLE 140**[3,5-Dichloro-4-(3-cyclohexyl-4-hydroxy-phenoxy)-phenyl]-acetic acid**

5

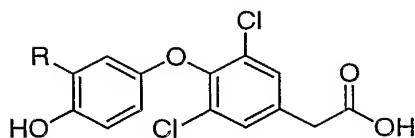
Example 140, wherein a cycloalkyl (specifically, cyclohexyl) group is located at the R4 position (R8 = cycloalkyl), was prepared by following procedures similar to those described above for Examples 99 to 101. Satisfactory MS (392.9, [M-H]⁻) and

10 ¹H and ¹³C NMR were obtained.

EXAMPLES 141 TO 147

Examples 141 to 147, wherein a heteroaryl group is located at the R4 position (R8 = heteroaryl), were also prepared by following procedures similar to those

15 described above for Examples 99 to 101.

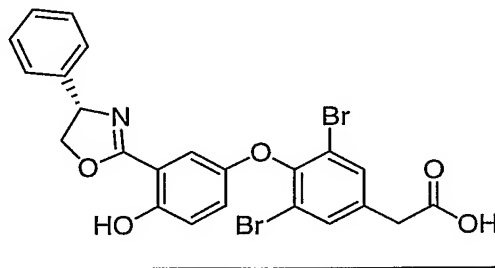


Example	Name	R	[M-H]
141	[3,5-Dichloro-4-(4-hydroxy-3-pyridin-3-yl-phenoxy)-phenyl]-acetic acid		387.8
142	[3,5-Dichloro-4-(4-hydroxy-3-pyridin-4-yl-phenoxy)-phenyl]-acetic acid		387.9
143	[3,5-Dichloro-4-(4-hydroxy-3-pyrimidin-5-yl-phenoxy)-phenyl]-acetic acid		388.8
144	{3,5-Dichloro-4-[4-hydroxy-3-(4-methyl-pyridin-2-yl)-phenoxy]-phenyl}-acetic acid		402.0
145	{3,5-Dichloro-4-[4-hydroxy-3-(6-methyl-pyridin-2-yl)-phenoxy]-phenyl}-acetic acid		402.0
146	[3,5-Dichloro-4-(4-hydroxy-3-pyridin-2-yl-phenoxy)-phenyl]-acetic acid		387.9
147	[3,5-Dichloro-4-(4-hydroxy-3-thiazol-2-yl-phenoxy)-phenyl]-acetic acid		393.9

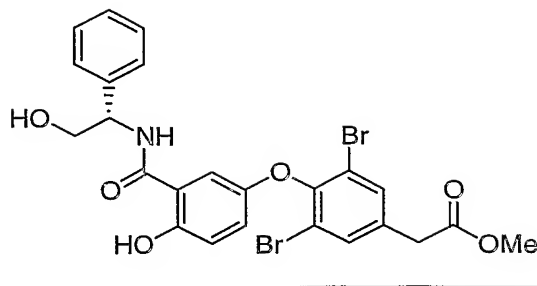
5

EXAMPLE 148

(S)-{3,5-Dibromo-4-[4-hydroxy-3-(4-phenyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid

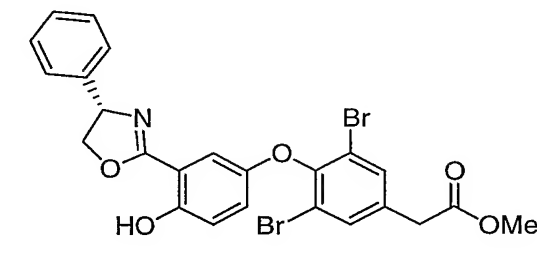


10

148A.

To a mixture containing S-phenylglycinol (35.4 mg, 0.258 mmol), compound
5 1E (92 mg, 0.2 mmol), HOAt (40.8 mg, 0.3 mmol), and 0.1 mL of DMF in 2 mL of
dichloromethane was added diisopropylcarbodiimide (37.8 mg, 0.3 mmol). The
reaction was stirred overnight at room temperature, then directly chromatographed on
silica gel (1.8/8.2, EtOAc/toluene) to afford 62.3 mg (52% yield) of Compound 148A,
with satisfactory ¹H and ¹³C NMR.

10

148B.

To a mixture containing compound 148A (62.3 mg, 0.108 mmol) and
15 triphenylphosphine (31.5 mg, 0.12 mmol) in 2 mL of tetrahydrofuran under argon was
added diisopropylazodicarboxylate (24.3 mg, 0.12 mmol). The reaction mixture was
concentrated in vacuo and chromatographed on silica gel (1/9, EtOAc/hexanes) to
provide 22.3 mg (33% yield) of Compound 148B, with satisfactory ¹H and ¹³C NMR
spectra.

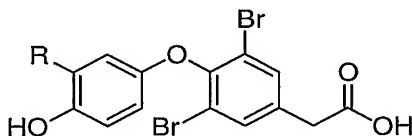
20

Example 148

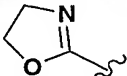
Compound 148B (22.3 mg, 0.039 mmol) was dissolved in 0.3 mL of methanol and treated with 0.1 mL of 1N aq. NaOH. After 2 h, the reaction mixture was diluted with 1 mL of water, acidified with 0.05 mL of 2N aq. HCl, then concentrated to dryness in vacuo. The residue was taken up in 5 mL of ethyl acetate, filtered and the concentrated to dryness in vacuo to afford 7 mg (33% yield) of Example 148. Satisfactory ¹H NMR and mass spectra (544, [M-H]⁻) were obtained.

EXAMPLES 149 TO 154

Examples 149 to 154 below, were also prepared by following procedures similar to those described above for Example 148.



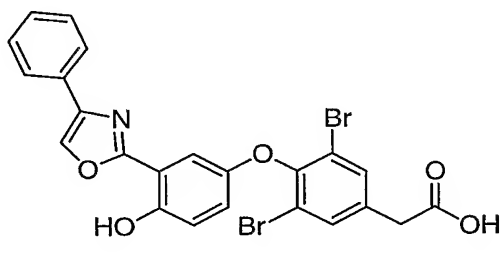
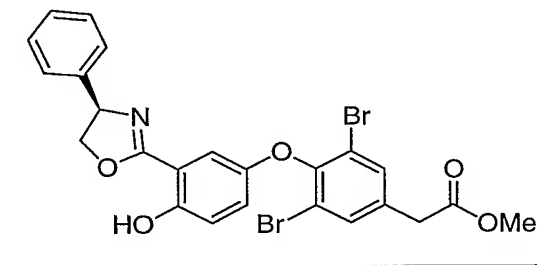
Example	Name	R	[M-H] ⁻
149	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(4-isopropyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid		510
150	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(4-isopropyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid		510
151	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(4-phenyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid		544
152	(R)-{3,5-Dibromo-4-[4-hydroxy-3-(4-methyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid		482
153	(S)-{3,5-Dibromo-4-[4-hydroxy-3-(4-methyl-4,5-dihydro-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid		482

Example	Name	R	[M-H] ⁻
154	{3,5-Dibromo-4-[3-(4,5-dihydro-oxazol-2-yl)-4-hydroxy-phenoxy]-phenyl}-acetic acid		468

EXAMPLE 155

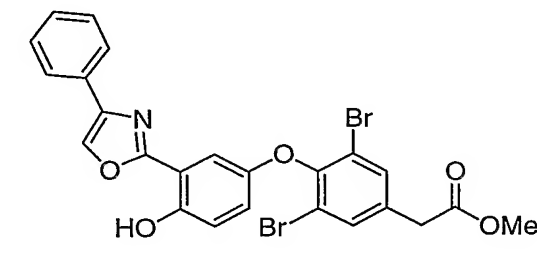
{3,5-Dibromo-4-[4-hydroxy-3-(4-phenyl-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid

5

**155A.**

10

By following the procedure described for Compound 148B, Compound 155A was obtained with satisfactory ¹H NMR.

155B.

15

A mixture containing Compound 155A (11.9 mg, 0.021 mmol) and DDQ (6.8 mg, 0.03 mmol) in 0.5 mL of toluene was heated at 100 °C for 24 h. Purification by preparative TLC (silica gel; 3/7, EtOAc/hexanes) gave 7.5 mg (64% yield) of Compound 155B, satisfactory ¹H NMR.

5

Example 155

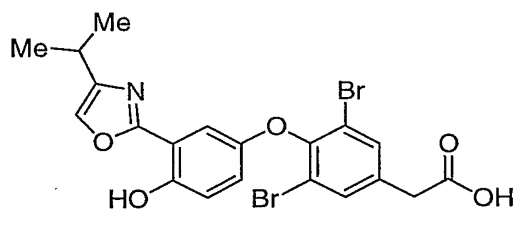
Compound 155B (7.5 mg, 0.0134 mmol) was dissolved in a mixture of tetrahydrofuran (0.5 mL), methanol (0.2 mL), and 0.1 mL of 1N aq. NaOH and stirred for 4 h at room temperature. The reaction mixture was acidified and extracted with ethyl acetate. The organic extract was evaporated to dryness to provide 6.2 mg (85% yield) of Example 155, satisfactory ¹H NMR and mass spectra (543.9, [M-H]⁻).

10

EXAMPLE 156

{3,5-Dibromo-4-[4-hydroxy-3-(4-isopropyl-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid

15

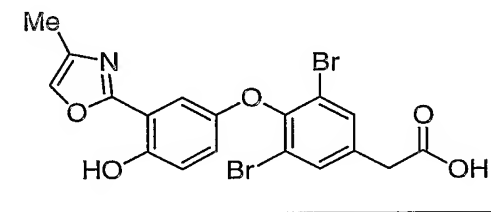


By following procedures similar to those described for Example 155, Example 156 was obtained, satisfactory ¹H NMR and mass spectrum (508, [M-H]⁻).

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EXAMPLE 157

{3,5-Dibromo-4-[4-hydroxy-3-(4-methyl-oxazol-2-yl)-phenoxy]-phenyl}-acetic acid



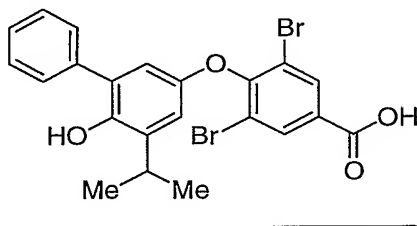
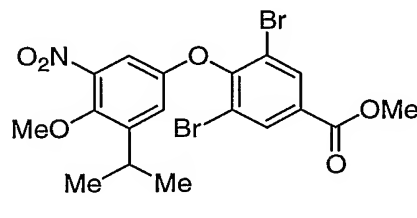
5

By following procedures similar to those described for Example 155, Example 157 was obtained, satisfactory ¹H NMR and mass spectrum (481.9, [M-H]).

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EXAMPLE 158

3,5-Dibromo-4-(6-hydroxy-5-isopropyl-biphenyl-3-yloxy)-benzoic acid

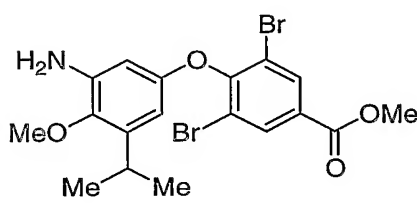
15 **158A.**

Nitric acid (12 mmol, 0.82 mL, 65%) was added drop-wise to a well-stirred solution of 3,5-dibromo-4-(3-isopropyl-4-methoxyphenoxy)benzoate (2.0 mmol, 916 mg; prepared as described in Li et al, PCT WO 9900353 A1) in benzene (150 mL). The resulting mixture were stirred at room temperature for an hour and then treated

20

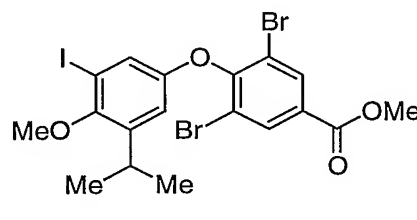
with saturated aqueous sodium hydroncarbonate (10 mL). The organic phase was separated, the aqueous phase was additionally extracted with chloroform (2×20 mL). The combined organic phases were evaporated *in vacuo* and the residue crystallized from ethanol (80 %), to give 912 mg (91%) of Compound 158A.

5

158B.

A mixture of Compound 158A (2.82 mmol, 1.42 g) and sodium hydrosulfite (Na₂S₂O₄, 14.1 mmol, 2.90 g, 85%) in ethanol (150 mL, 95.5%) were stirred at 70°C for 18 hours. The reaction mixture was concentrated, water (50 mL) and saturated aqueous sodium hydroncarbonate solution (50 mL) was added to the residue. The reaction mixture was extracted with ethyl acetate (5×25 mL), the combined extracts washed with brine, dried with anhydrous sodium sulfate and concentrated *in vacuo*. The residue was dissolved in diethyl ether (10 mL) and triturated with *iso*-hexane (30 mL) at 0°C. This gave 1.23 g (92%) of Compound 158B.

15

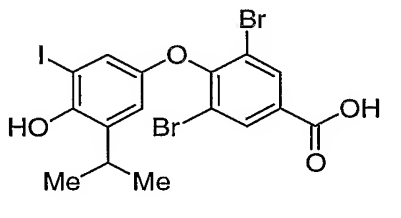
158C.

20

A solution of sodium nitrite (3.0 mmol, 207 mg) in water (5 mL) was added to a well-stirred solution of Compound 158B (2.0 mmol, 946 mg) in a mixture of methanol (40 mL) and hydrochloric acid (40 mL, 37%) under cooling to -15°C. The reaction mixture was stirred for an hour at the same temperature and then a solution of potassium iodide (6.0 mmol, 996 mg) in water (5 mL) was added. The reaction

25

mixture was stirred for 30 minutes between -15°C and -10°C. The reaction mixture was extracted with chloroform (5×25 mL), and the combined extracts washed with saturated aqueous sodium bicarbonate followed by a solution of saturated aqueous sodium thiosulfate. The organic phase was dried over anhydrous sodium sulfate and concentrated *in vacuo*. The residue was recrystallized from ethanol (80%), to give 874 mg (75%) of Compound C.

158D.

10

A mixture of Compound 158C (0.685 mmol, 400 mg) and potassium hydroxide (2 mmol, 2 mL, 1N) in ethanol (20 mL, 95.5%) was stirred at 70°C for one hour. The solvent was evaporated *in vacuo* and the residue was acidified with hydrochloric acid (5 mL of 1N). The product was extracted with chloroform (5×10 mL), the combined extracts dried over anhydrous sodium sulphate and concentrated *in vacuo*. The residue was diluted with dichloromethane (50 mL) and boron trifluoride dimethyl sulfide complex (13.7 mmol, 1.78 g) was added drop-wise. The reaction mixture was stirred at room temperature for 18 hours and then treated with water (30 mL). The organic phase was separated and the aqueous phase extracted with chloroform (4×15 mL). The combined extracts were concentrated *in vacuo* and the residue triturated by addition of *iso*-hexane. This gave 345 mg (91 %) of Compound 158D.

15

20

Example 158

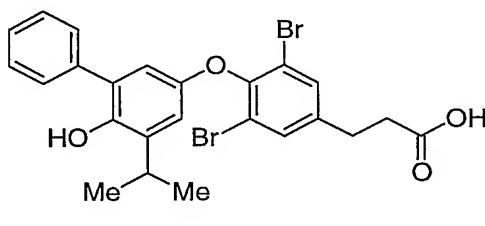
A mixture of Compound 158D (0.20 mmol, 111 mg), benzenboronic acid (0.30 mmol, 37 mg), tris(dibenzylideneacetone)-dipalladium (0.020 mmol, 18 mg) and potassium carbonate (0.60 mmol, 0.60 mL, 1N) in dioxane (5 mL) was placed in a Heck-vial and nitrogen was bubbled through the mixture for 5 min. The vial was

25

sealed and the reaction mixture stirred at 70°C for 1 hour and then at 120°C for 18 hours. The reaction mixture was concentrated *in vacuo*, the residue acidified with hydrochloric acid (2 mL, 1N) and extracted with chloroform (4×5 mL). The combined extracts were concentrated *in vacuo* and purified on column (silica gel,
5 chloroform/methanol, 9:1) to give 70 mg (69 %) of Example 158, LC-MS (ES): m/z 505 (M-1).

EXAMPLE 159

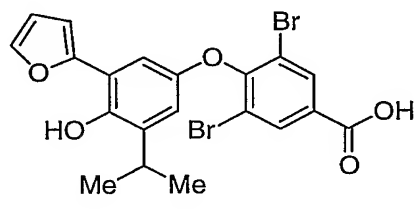
10 **3-[3,5-Dibromo-4-(6-hydroxy-5-isopropyl-biphenyl-3-yloxy)-phenyl]-propionic acid**



15 By following procedures similar to those described for Example 158, Example 159 was obtained, LC-MS (ES): m/z 533 (M-1).

EXAMPLE 160

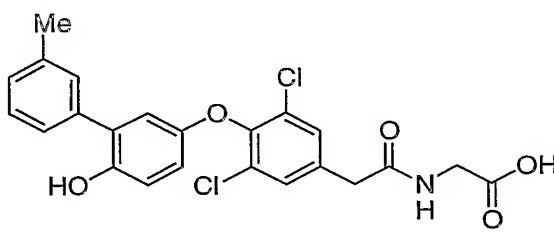
3,5-Dibromo-4-(3-furan-2-yl-4-hydroxy-5-isopropyl-phenoxy)-benzoic acid



20 By following procedures similar to those described for Example 158, Example 160 was obtained, LC-MS (ES): m/z 533 (M-1).

EXAMPLE 161

{2-[3,5-DICHLORO-4-(6-HYDROXY-3'-METHYL-BIPHENYL-3-YLOXY)-phenyl]-acetyl-amino}-acetic acid



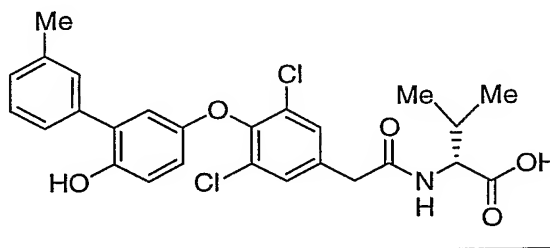
5

By following procedures similar to those described for Examples 99 to 101, Example 161 was obtained and characterized by satisfactory ^1H and ^{13}C NMR and mass spectra (458, $[\text{M}-\text{H}]^-$).

10

EXAMPLE 162

(S)-2-{2-[3,5-Dichloro-4-(6-hydroxy-3'-methyl-biphenyl-3-yloxy)-phenyl]-acetyl-amino}-3-methyl-butyric acid



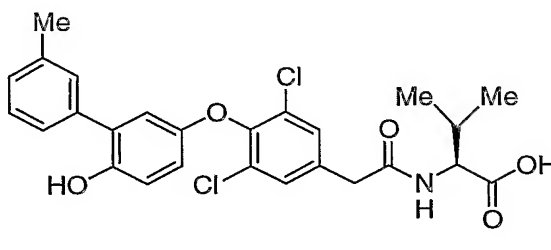
15

By following procedures similar to those described for Examples 99 to 101, Example 162 was obtained and characterized by satisfactory ^1H and ^{13}C NMR and mass spectra (500, $[\text{M}-\text{H}]^-$).

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EXAMPLE 163

(R)-2-{2-[3,5-Dichloro-4-(6-hydroxy-3'-methyl-biphenyl-3-yloxy)-phenyl]-acetylamino}-3-methyl-butyrlic acid



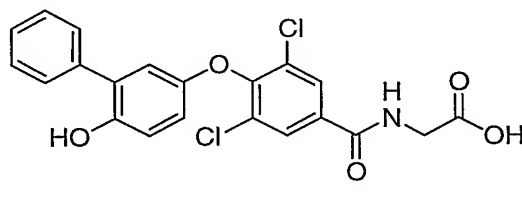
5

By following procedures similar to those described for Examples 99 to 101, Example 163 was obtained and characterized by satisfactory ^1H and ^{13}C NMR and mass spectra (500, $[\text{M}-\text{H}]^-$).

10

EXAMPLE 164

[3,5-Dichloro-4-(6-hydroxy-biphenyl-3-yloxy)-benzoylamino]-acetic acid

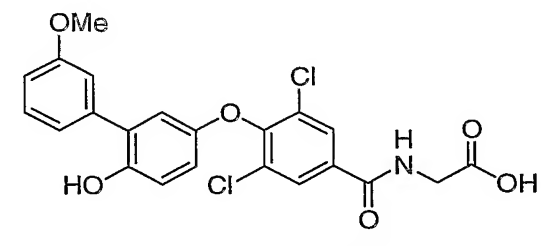


15

By following procedures similar to those described for Examples 99 to 101, Example 164 was obtained and characterized by satisfactory ^1H and ^{13}C NMR and mass spectra (430, $[\text{M}-\text{H}]^-$).

EXAMPLE 165

[3,5-Dichloro-4-(6-hydroxy-3'-methoxy-biphenyl-3-yloxy)-benzoylamino]-acetic acid



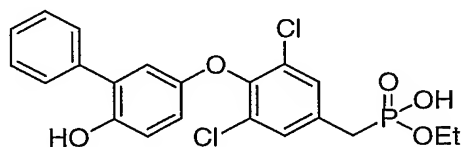
5

By following procedures similar to those described for Examples 99 to 101, Example 165 was obtained and characterized by satisfactory ¹H and ¹³C NMR spectra.

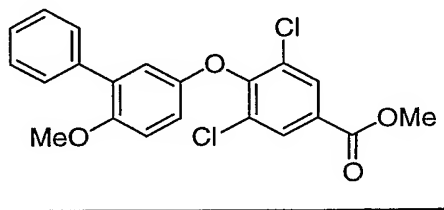
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EXAMPLE 166

[3,5-Dichloro-4-(6-hydroxy-biphenyl-3-yloxy)-benzyl]-phosphonic acid monoethyl ester

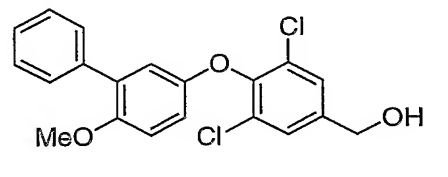


15

166A.

Compound 166A was prepared by procedures similar to those described for Examples 99 to 100. The isolated product exhibited satisfactory ¹H and ¹³C NMR spectra.

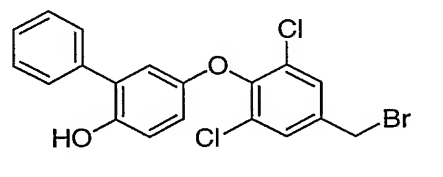
5 **166B.**



Compound 166A (528 mg, 1.31 mmol) in 13 mL of THF cooled to -78 °C was treated with a 1.0 M solution of diisobutylaluminum hydride in toluene (13.1 mL, 13.1 mmol). The reaction was kept at -78 °C for 6 h, then carefully quenched with 1N aq HCl. The product was extracted with ethyl acetate and the organic extract rinsed with three 25 mL portions of brine, dried (MgSO₄) and concentrated in vacuo. Chromatography on silica gel (30% EtOAc in hexanes) gave 425 mg (86% yield) of Compound 166B, satisfactory ¹H NMR and mass spectrum.

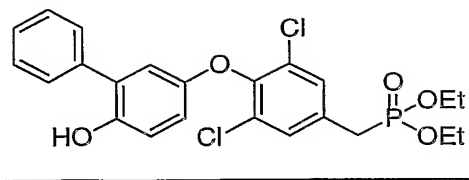
15

166C.



To a solution of Compound 166B (412 mg, 1.09 mmol) in 10 mL of methylene chloride was added boron tribromide (466 mg, 1.10 mmol). The reaction was allowed to warm to room temperature, then stirred for 3 h and poured into a vigorously stirred mixture of ethyl acetate (100 mL) and saturated aqueous sodium bicarbonate (50 mL). The organic layer was separated and rinsed with brine, dried (MgSO₄) and concentrated in vacuo. Chromatography on silica gel (15% EtOAc in hexanes) afforded 412 mg (88% yield) of Compound 166C, satisfactory ¹H NMR and mass spectrum.

25

166D.

5 A solution of Compound 166C (100 mg, 0.236 mmol), triethyl phosphite (3 mL) and toluene (3 mL) was heated at 130 °C for 18 h, then cooled to room temperature and concentrated in vacuo. Chromatographic purification gave 76 mg (67% yield) of Compound 166D, satisfactory ¹H NMR and mass spectrum.

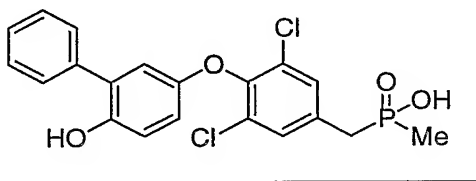
10 Example 166

To a solution of Compound 166D (45 mg, 0.0935 mmol) in ethanol (1 mL) was added 1N aq sodium hydroxide (0.374 mL). The reaction mixture was refluxed for 1.5 h, then treated with a further 0.2 mL of 1N aq sodium hydroxide a refluxed for a total of 3.5 h. The reaction mixture was cooled to room temperature, then acidified
 15 with 1N aq HCl and extracted with ethyl acetate. The crude product was purified by preparative reverse phase chromatography on a YMC S5 ODS 20 x 100 mm column eluted with a gradient from 10:90:0.1, methanol:water:TFA to 90:10:0.1, methanol:water:TFA. Example 166 was obtained as a white, powdery solid (32.3 mg, 76% yield), ¹H NMR and mass spectrum (451, [M-H]⁻).

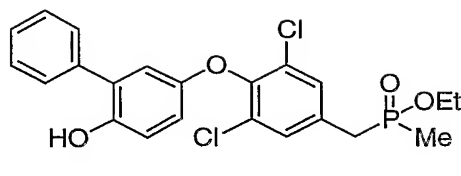
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EXAMPLE 167

[3,5-Dichloro-4-(6-hydroxy-biphenyl-3-yloxy)-benzyl]-methyl-phosphinic acid



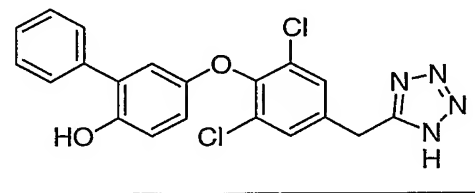
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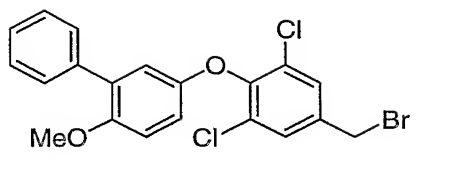
167A.

To a slurry of Compound 166C (100 mg, 0.236 mmol) in toluene (3 mL) was added diethyl methylphosphonite (0.5 mL). The mixture was heated at 110 °C for 15 h, then cooled to room temperature and purified by preparative reverse phase HPLC on a YMC S5 ODS 20 x 100 mm column eluted with a gradient from 10:90:0.1, methanol:water:TFA to 90:10:0.1, methanol:water:TFA to give 70 mg (66% yield) of Compound 167A, satisfactory ¹H NMR and mass spectrum.

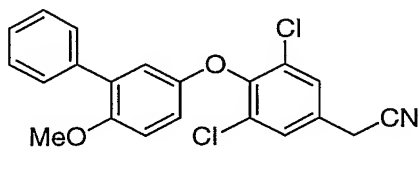
Example 167

To a solution containing Compound 167A (50 mg, 0.111 mmol) in ethanol (0.5 mL) was added 6N aq HCl (4 mL). The reaction mixture was refluxed for 6 h, then cooled to room temperature and extracted with ethyl acetate. The crude product was purified by preparative reverse phase HPLC on a YMC S5 ODS 20 x 100 mm column eluted with a gradient from 10:90:0.1, methanol:water:TFA to 90:10:0.1, methanol:water:TFA to give 29 mg (62% yield) of Example 167, satisfactory ¹H NMR and mass spectrum (421, [M-H]⁻).

EXAMPLE 168**5-[2,6-Dichloro-4-(1H-tetrazol-5-ylmethyl)-phenoxy]-biphenyl-2-ol**

168A.

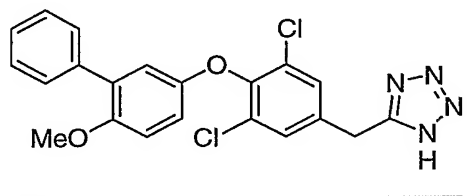
Compound 168A was obtained by following procedure similar to those
described for Examples 99 to 100 and Example 166C, satisfactory ¹H NMR and mass
spectrum.

168B.

10

A solution of Compound 168A (180 mg, 0.411 mmol) and sodium cyanide
(40.3 mg, 0.822 mmol) in a mixture of dimethylformamide (2 mL) and methanol (5
mL) was heated to 70 °C for 30 minutes. The reaction mixture was cooled to room
temperature and chromatographed on silica gel (15% EtOAc in hexanes) to give 45
mg (28% yield) of Compound 168B, satisfactory ¹H NMR and mass spectrum.

15

168C.

20

A mixture of Compound 168B (40 mg, 0.104 mmol) and azidotrimethylsilane
(32 mg, 0.156 mmol) in toluene (5 mL) was heated at 100 °C for 15 h, then treated
with an additional 21 mg of azidotrimethylsilane and heated at 100 °C for another 7
hours. The reaction mixture was cooled to room temperature and the preparative

reverse phase HPLC on a YMC S5 ODS 20 x 100 mm column eluted with a gradient from 10:90:0.1, methanol:water:TFA to 90:10:0.1, methanol:water:TFA to give 34 mg (76% yield) of Compound 168C, satisfactory ¹H NMR and mass spectrum.

5 **Example 168**

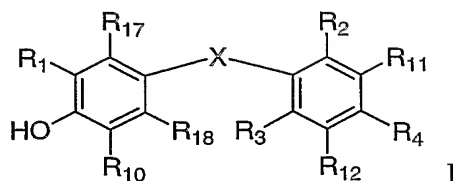
To a solution of Compound 168C (25 mg, 0.0585 mmol) in dichloromethane (2 mL) cooled in an ice-water bath was added boron tribromide (0.6 mL of 1.0M in dichloromethane). The reaction was allowed to warm to room temperature, and after 2 h the reaction mixture was poured into an ice-water mixture (20 mL) and extracted with ethyl acetate. The ethyl acetate extract was rinsed with brine, dried (MgSO₄) and concentrated in vacuo to provide 42 mg of crude product. Preparative reverse phase HPLC on a YMC S5 ODS 20 x 100 mm column eluted with a gradient from 10:90:0.1, methanol:water:TFA to 90:10:0.1, methanol:water:TFA gave 5.3 mg (22% yield) of Example 168, satisfactory ¹H NMR and mass spectrum (411, [M-H]).

15

WHAT IS CLAIMED IS:

1. A compound of the formula

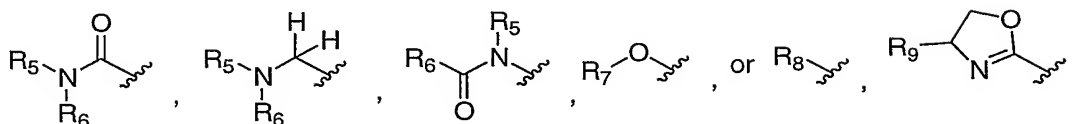
5



wherein

R1 is

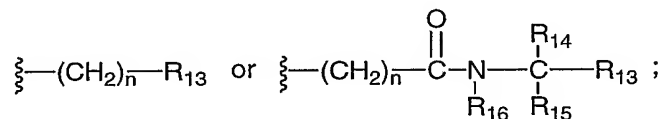
10



R2 and R3 are the same or different and are hydrogen, halogen, alkyl of 1 to 4 carbons or cycloalkyl of 3 to 5 carbons, provided that at least one of R2 and R3 is other than hydrogen;

15

R4 is



R5 and R6 are the same or different and are selected from hydrogen, aryl, heteroaryl, alkyl, cycloalkyl, aralkyl or heteroaralkyl.

20

R7 is aryl, heteroaryl, alkyl, aralkyl, or heteroaralkyl;

R8 is aryl, heteroaryl, or cycloalkyl;

R9 is R7 or hydrogen;

R10 is hydrogen, halogen, cyano or alkyl;

R11 and R12 are each independently selected from the group consisting of
hydrogen, halogen, alkoxy, hydroxy, cyano, and alkyl;

25

R13 is carboxylic acid (COOH) or esters thereof, phosphonic and phosphinic acid or esters thereof, sulfonic acid, tetrazole, hydroxamic acid, thiazolidinedione, acylsulfonamide, or other carboxylic acid surrogates known in the art;

R14 and R15 may be the same or different and are selected from hydrogen and alkyl, or R14 and R15 may be joined together forming a chain of 2 to 5 methylene groups $[-(\text{CH}_2)_m-]$, $m = 2, 3, 4$ or 5], thus forming 3- to 6-membered cycloalkyl rings;

R16 is hydrogen or alkyl of 1 to 4 carbons;

R17 and R18 are the same or different and selected from hydrogen, halogen and alkyl;

n is 0 or an integer from 1 to 4; and

X is oxygen (-O-), sulfur (-S-), sulfonyl (-SO₂-), sulfenyl (-SO-) selenium (-Se-), carbonyl (-CO-), amino (-NH-) or methylene (-CH₂-); and including all prodrugs, stereoisomers and pharmaceutically acceptable salts thereof.

2. A pharmaceutical composition comprising a compound as defined in claim 1 and a pharmaceutically acceptable carrier therefor.

3. A pharmaceutical composition comprising a compound as defined in claim 2 and at least one additional therapeutic agent selected from the group consisting of other compounds of formula I, anti-diabetic agents, anti-osteoporosis agents, anti-obesity agents, growth promoting agents, anti-inflammatory agents, anti-anxiety agents, anti-depressants, anti-hypertensive agents, cardiac glycosides, cholesterol/lipid lowering agents, appetite suppressants, bone resorption inhibitors, thyroid mimetics, anabolic agents, anti-tumor agents and retinoids.

4. The pharmaceutical composition of claim 3 wherein said additional therapeutic agent is an antidiabetic agent selected from the group consisting of a biguanide, a glucosidase inhibitor, a meglitinide, a sulfonylurea, a thiazolidinedione, a PPAR-alpha agonist, a PPAR-gamma agonist, a PPAR alpha/gamma dual agonist, an SGLT2 inhibitor, a glycogen phosphorylase inhibitor, an α P2 inhibitor, a glucagon-like peptide-1 (GLP-1), a dipeptidyl peptidase IV inhibitor and insulin.

5 5. The pharmaceutical composition of claim 3 wherein said additional therapeutic agent is an antidiabetic agent selected from the group consisting of metformin, glyburide, glimepiride, glipyrider, glipizide, chlorpropamide, gliclazide, acarbose, miglitol, troglitazone, pioglitazone, englitazone, darglitazone, rosiglitazone and insulin

10 6. The pharmaceutical composition of claim 3 wherein said additional therapeutic agent is an anti-obesity agent is selected from the group consisting of an aP2 inhibitor, a PPAR gamma antagonist, a PPAR delta agonist, a beta 3 adrenergic agonist, a lipase inhibitor, a serotonin reuptake inhibitor, a cannabinoid-1 receptor antagonist and an anorectic agent.

15 7. The pharmaceutical composition of claim 3 wherein said additional therapeutic agent is a hypolipidemic agent selected from the group consisting of a thiazolidinedione, an MTP inhibitor, a squalene synthetase inhibitor, an HMG CoA reductase inhibitor, a fibric acid derivative, an ACAT inhibitor, a cholesterol absorption inhibitor, an ileal Na⁺/bile cotransporter inhibitor, a bile acid sequestrant and a nicotinic acid or a derivative thereof.

20 8. A method for preventing, inhibiting or treating a disease associated with metabolism dysfunction, or which is dependent on the expression of a T₃ regulated gene, which comprises administering to a mammalian patient in need of treatment a therapeutically effective amount of a compound as defined in claim 1.

25 9. A method for treating or delaying the progression or onset of obesity, hypercholesterolemia, atherosclerosis, depression, osteoporosis, hypothyroidism, subclinical hyperthyroidism, non-toxic goiter, reduced bone mass, density or growth, eating disorders, reduced cognitive function, thyroid cancer, glaucoma, cardiac arrhythmia, congestive heart failure or a skin disorder or disease, which comprises
30 administering to mammalian patient in need of treatment a therapeutically effective amount of a compound as defined in claim 1.

10. The method according to claim 9 wherein the skin disorder or disease is dermal atrophy, post surgical bruising caused by laser resurfacing, keloids, stria, cellulite, roughened skin, actinic skin damage, lichen planus, ichthyosis, acne, psoriasis, Dernier's disease, eczema, atopic dermatitis, chloracne, pityriasis or skin
5 scarring.

11. The method according to claim 9 further comprising administering, concurrently or sequentially, a therapeutically effective amount of at least one additional therapeutic agent selected from the group consisting of other compounds of
10 formula I, anti-diabetic agents, anti-osteoporosis agents, anti-obesity agents, growth promoting agents, anti-inflammatory agents, anti-anxiety agents, anti-depressants, anti-hypertensive agents, cardiac glycosides, cholesterol/lipid lowering agents, appetite suppressants, bone resorption inhibitors, thyroid mimetics, anabolic agents, anti-tumor agents and retinoids.

15

12. A method of treating or delaying the progression or onset of a skin disorder or disease which comprises administering to a mammalian patient a therapeutically effective amount of a compound as defined in claim 1 in combination with a retinoid or a vitamin D analog.

20

13. A method for treating or delaying the progression or onset of obesity which comprises administering to mammalian patient in need of treatment a therapeutically effective amount of a compound as defined in Claim 1.

25 14. A method according to claim 13 further comprising administering, concurrently or sequentially, a therapeutically effective amount of at least one additional therapeutic agent selected from the group consisting of an anti-obesity agent and an appetite suppressant.

30 15. A method according to claim 14 wherein said anti-obesity agent is selected from the group consisting of aP2 inhibitors, PPAR gamma antagonists, PPAR

delta agonists, beta 3 adrenergic agonists, lipase inhibitors, serotonin (and dopamine) reuptake inhibitors, other thyroid receptor agents and anorectic agents.

16. A pharmaceutical composition which functions as a selective agonist
5 of the thyroid hormone receptor-beta comprising a compound as defined in claim 1.